



HIGH WALL FIXED

Service Manual

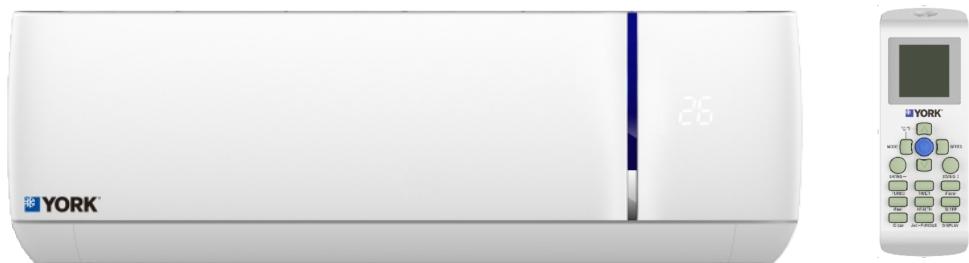
New Released

Form: MHF(G)EHMDXBORX-190723

Altair High Wall Fixed

R-410A 60Hz

115V/230V



**This manual is for professional
maintenance personnel only**

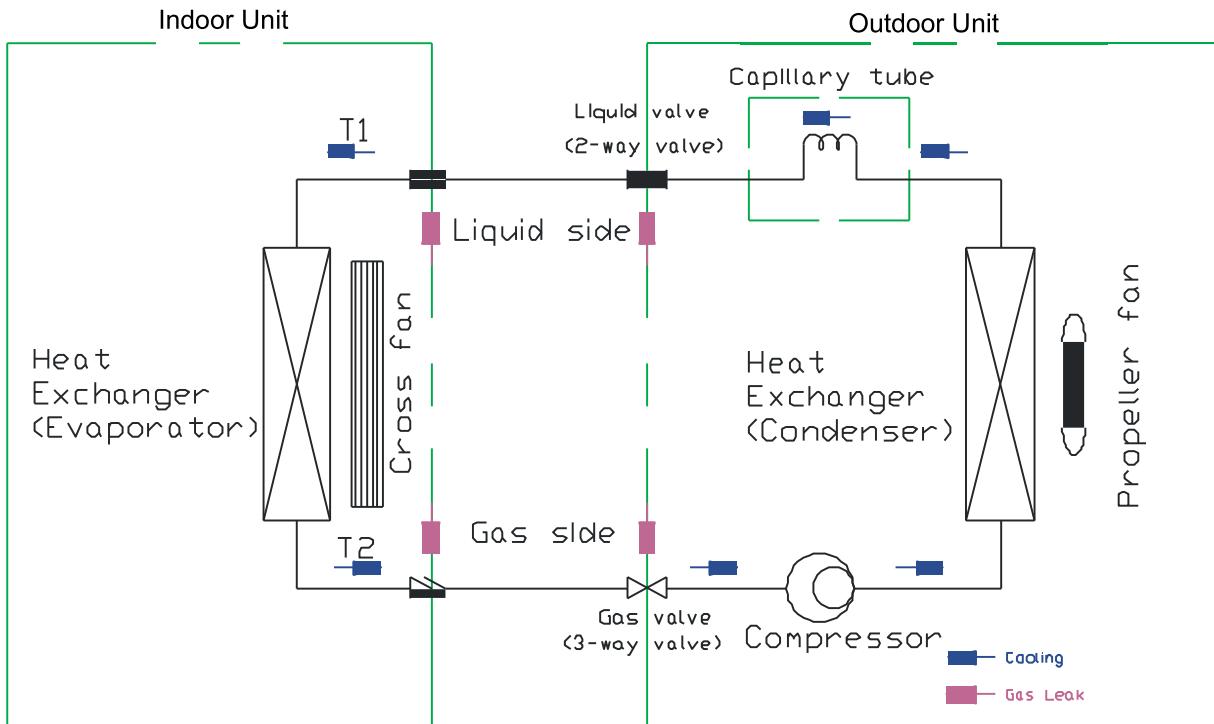
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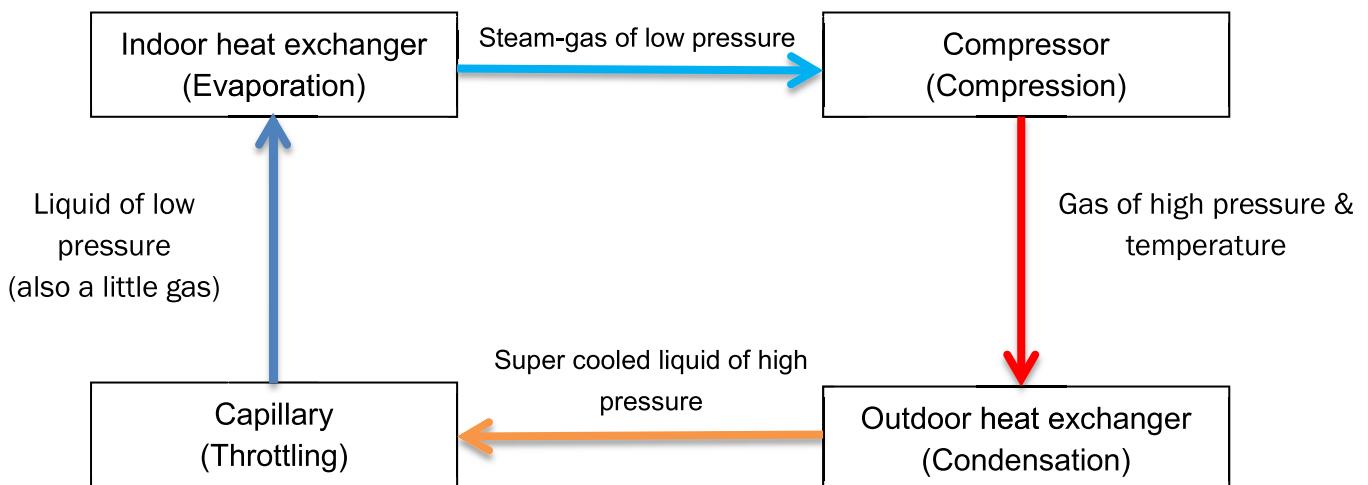
1. Refrigerant System Diagram

1-1 Cooling Only

➤ Cooling Mode

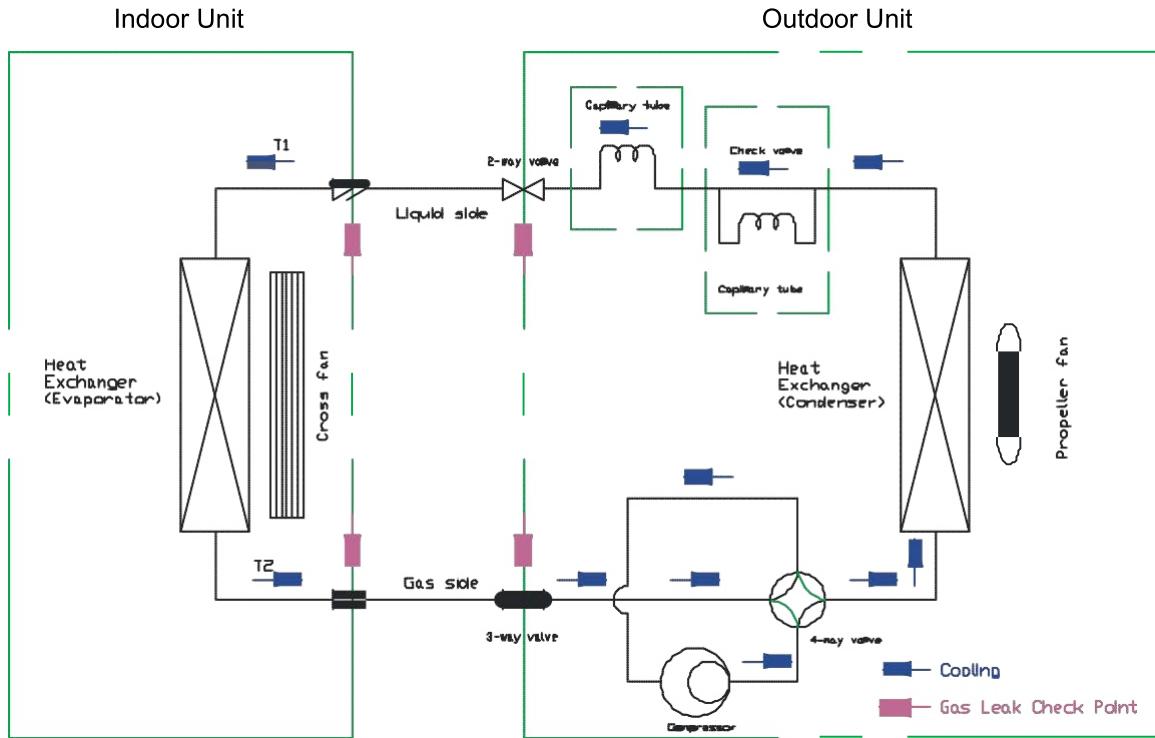


➤ Cooling Cycle

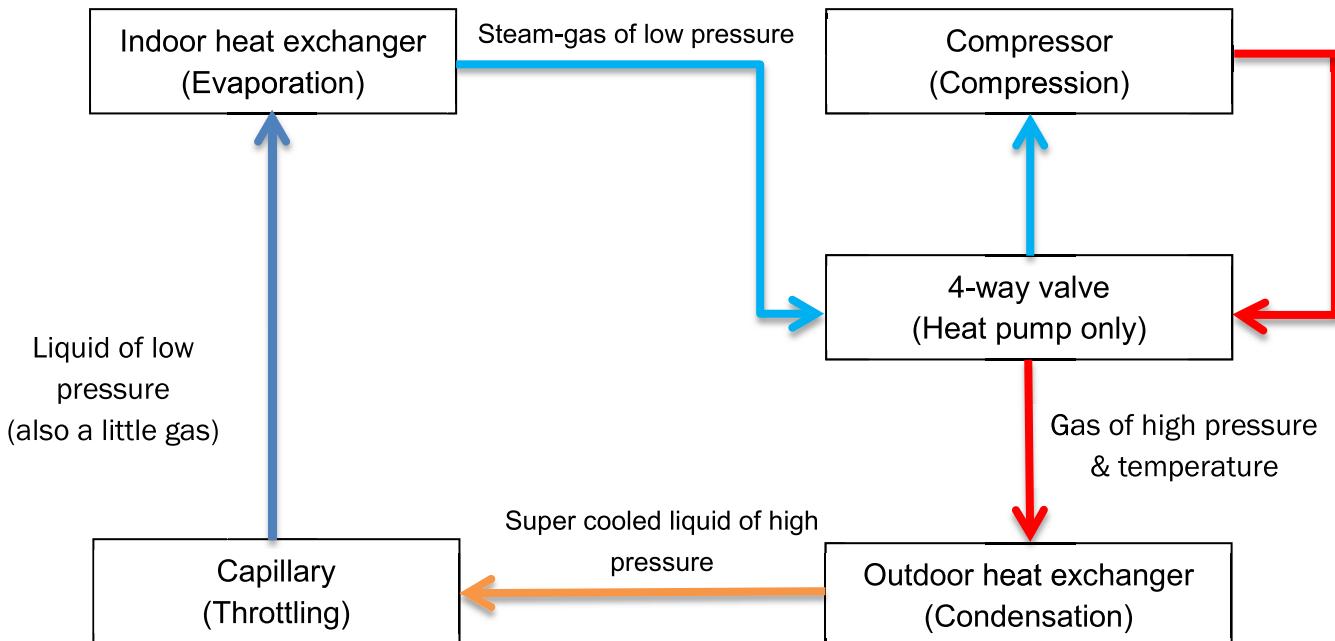


1-2 Cooling & Heating

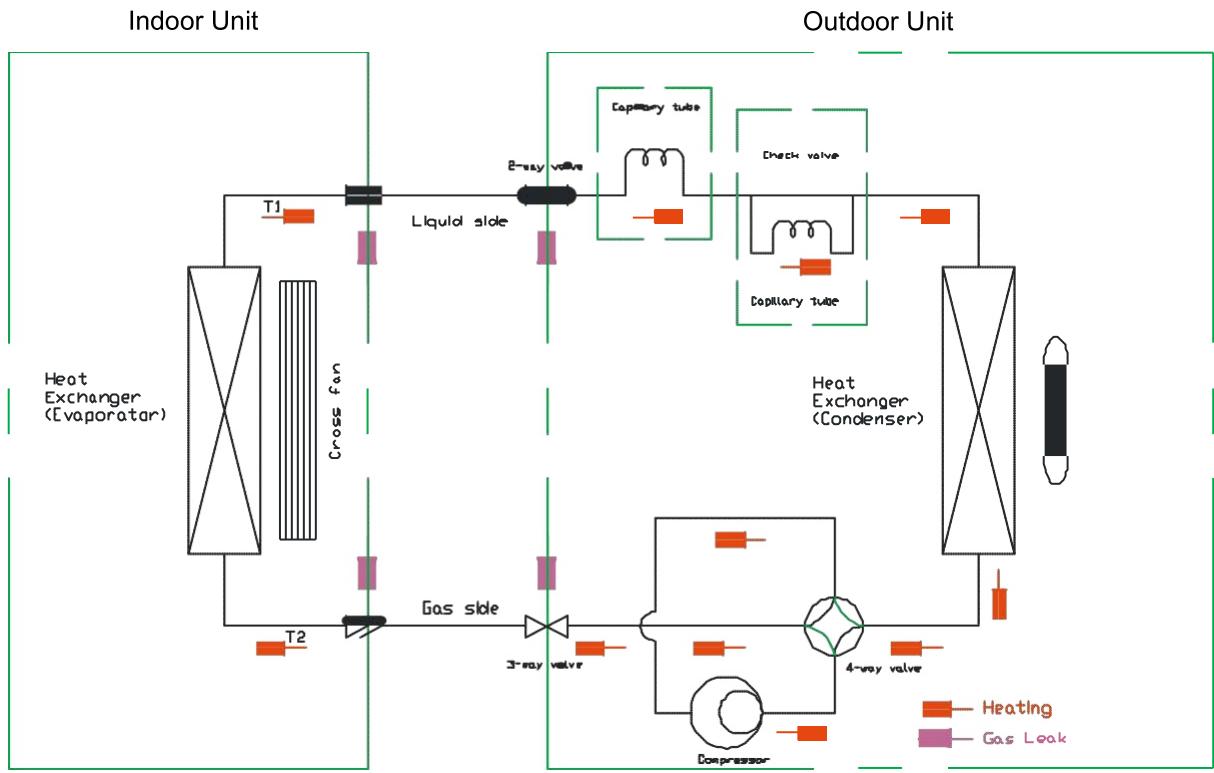
➤ Cooling Mode



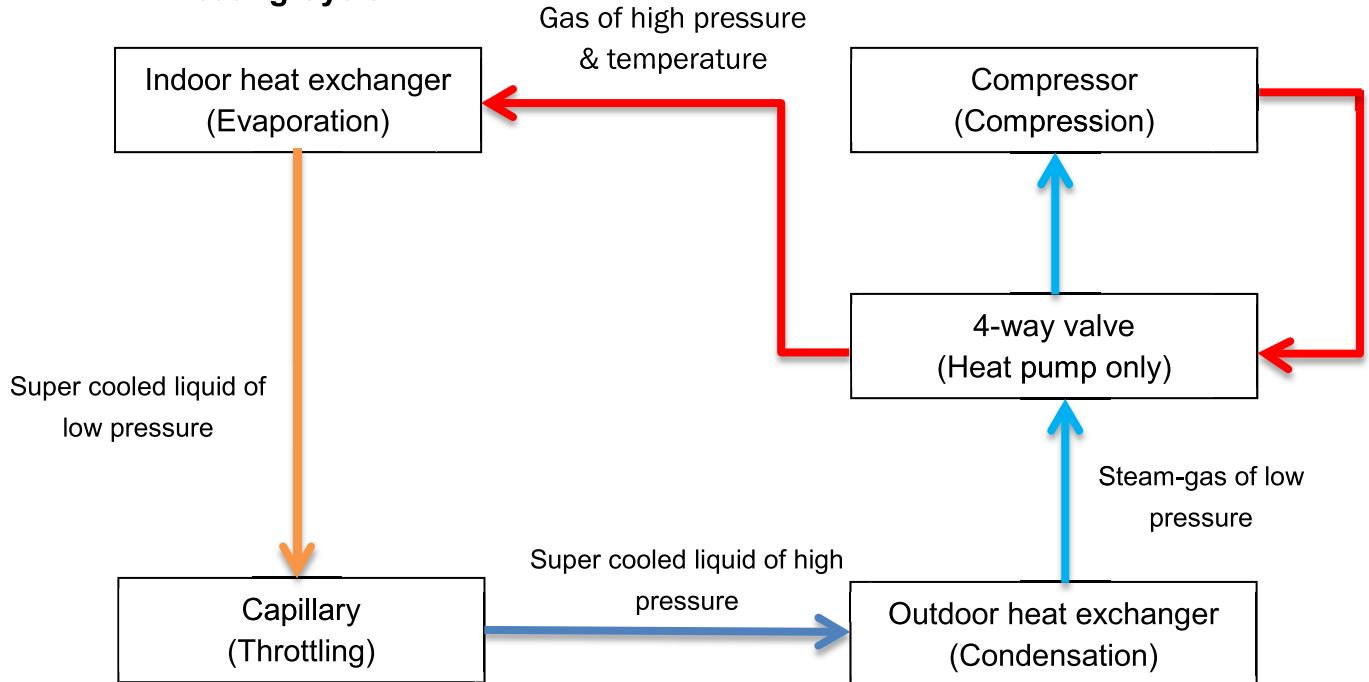
➤ Cooling Cycle



➤ Heating Mode



➤ Heating Cycle



2. Main Tools for Installation and Maintenance

Screwdriver , Wire stripper	Tapeline , Spirit level	Allen wrench , Wrench
		
Hammer , Electric hammer	Water drill punch , Drill	Forming Drill
		
Cutting Knife	Belling Expander	Thermometer , Electro Probe
		
Pressure Gage	Pliers , Clip-on Ammeter	Vacuum Pump
		
Soldering Set	Refrigerant	Safety Belt , Safety Rope
		

3. Installation

3-1 Notes for Installation

Important Notices

- Before installation, please contact with local authorized maintenance center, if unit is not installed by the authorized maintenance center, the malfunction may not solved, due to discommodious contact.
- The air conditioner must be installed by professionals according to the national wiring rules and this manual.
- To move and install air conditioner to another place, please contact our local special service center.

Requirements For Installation Position

- Avoid places of inflammable or explosive gas leakage or where there are strongly aggressive gases.
- Avoid places subject to strong artificial electric/magnetic fields.
- Avoid places subject to noise and resonance.
- Avoid severe natural conditions (e.g. heavy lampblack, strong sandy wind, direct sunshine or high temperature heat sources).
- Avoid places within the reach of children.
- Shorten the connection between the indoor and outdoor units.
- Select where it is easy to perform service and repair and where the ventilation good.
- The outdoor unit shall not be installed in any way that could occupy an aisle, stairway, exit, fire escape, catwalk or any other public area.
- The outdoor unit shall be installed as far as possible from the doors and windows of the neighbors as well as the green plants.

Requirements for operations at raised height

- When carrying out installation at 2m or higher above the base level, safety belts must be worn and ropes of sufficient strength be securely fasten to the outdoor unit, to prevent falling that could cause personal injury or death as well as property loss.

Requirements of the mounting structure

- The mounting rack must meet the relevant national or industrial standards in terms of strength with welding and connection areas rustproofed.
- The mounting rack and its load carry surface shall be able to withstand 4 times or above the weight of the unit, or 200kg, whichever is heavier.
- The mounting rack of the outdoor unit shall be fastened with expansion bolt.
- Ensure the secure installation regardless of what type of wall on which it is installed, to prevent potential dropping that could hurt people.

Electrical Safety Requirements

- Be sure to use the rated voltage and air conditioners dedicated circuit for the power supply, and the power cord diameter must meet the national requirements.
- Be sure to use the rated voltage and air conditioners dedicated
- When the maximum current of air conditioner is $\geq 16A$, it must use the air switch or leakage protection switch equipped with protection devices.
- The normal operating range is 90%-110% of the local rated voltage.
- The minimum clearance between the air conditioner and the combustibles is

1.5m.

- The power cable enables communication between the indoor and outdoor units. You must first choose the right cable size before preparing it for connection.

Grounding Requirements

- The air conditioner is the type I electrical appliance and must ensure a reliable grounding.
- Do not connect the grounding wire to a gas pipe, water pipe, lightning rod, telephone line, or a circuit poorly grounded to the earth.
- The grounding wire is specially designed and shall not be used for other purpose, nor shall it be fastened with a common tapping screw.

Others

- The connection method of the air conditioner and the power cord and the interconnection method of each independent element shall be subject to the wiring diagram affixed to the machine.
- The model and rating value of the fuse shall be subject to the silkscreen on corresponding controller or fuse sleeve.

3-2 Installation of Indoor Unit

➤ Installation Parts-checking

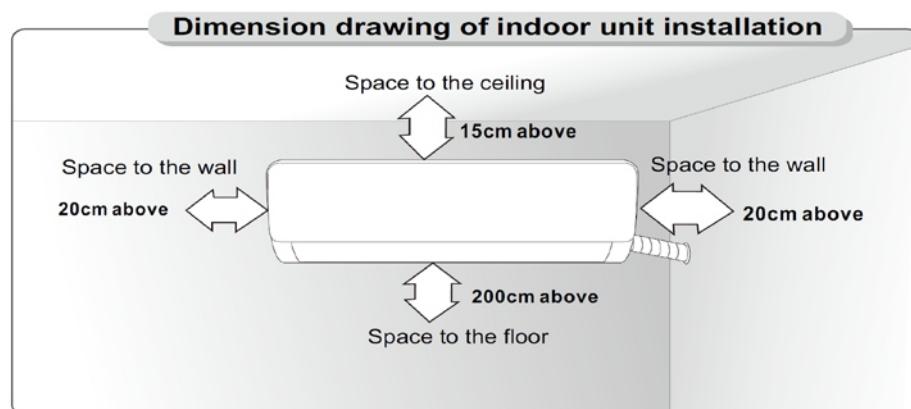
Packing list of the indoor unit

NO.	Name	Quantity	Unit
1	Indoor Unit	1	Set
2	Remote Controller	1	PC
3	Batteries(7#)	2	PC
4	Instructions	1	Set
5	Drain pipe	1	PC

NOTE:

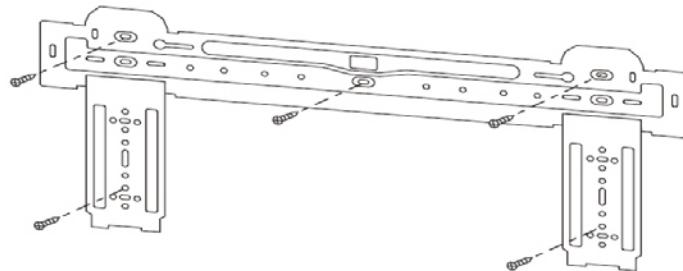
※ All accessories shall be subject to actual packaging material, and if there is any difference, please understand.

➤ Selection of Installation location



➤ Mounting plate

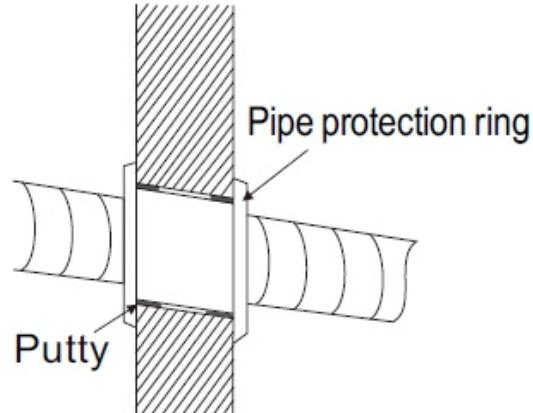
1. The wall for installation of the indoor unit shall be hard and firm, so as to prevent vibration.
2. Use the "+" type screw to fasten the peg board, horizontally mount the peg board on the wall, and ensure the lateral horizontal and longitudinal vertical.
3. Pull the peg board by hand after the installation, to confirm whether it is solid.



➤ Wall-through Hole

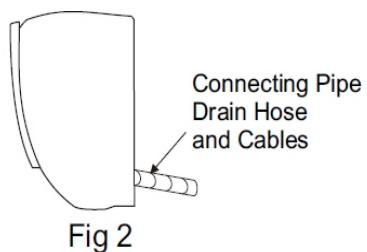
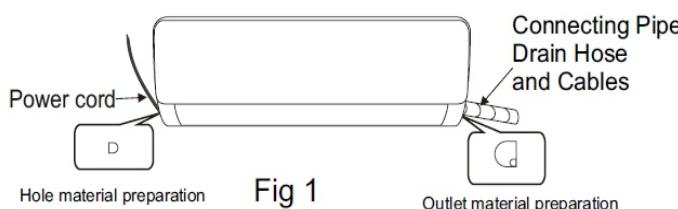
1. Make a hole with an electric hammer or a water drill at the predetermined position on the wall for piping, which shall slant outwardly by 5°-10°.
2. To protect the piping and the cables from being damaged running through the wall, and from the rodents that may inhabit in the hollow wall, a pipe protecting ring shall be installed and sealed with putty.

Note: Usually, the wall hole is Φ60mm~Φ80mm. Avoid pre-buried power wire and hard wall when making the hole.



➤ Route of Pipeline

1. Depending on the position of the unit, the piping may be routed sideway from the left or the right (Fig 1), or vertically from the back(Fig 2)(depending on the pipe length of the indoor unit). In the case of sideway routing, cut off the outlet cutting stock of the opposite side.
2. The power cord may be routed separately from the piping. Cut off the outlet cutting stock and then run the power cord through the hole, keeping the remaining part as a protection from rodents.



➤ Drain pipe connection

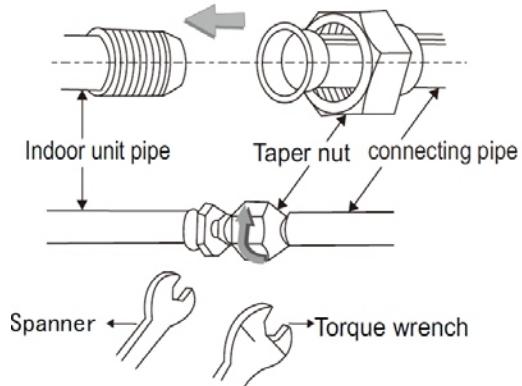
1. Remove the mountings and pull the indoor unit pipe out of the housing.

2. Connect the connecting pipe to the indoor unit:

Aim at the pipe center, tighten the Taper nut with fingers, and then tighten the T nut with a torque wrench, and the direction is shown in diagram on the right. The torque used is shown in the following table.

Tightening torque table

The size of pipe(mm)	Torque(N·m)
Φ6/Φ6.35	15 ~ 25
Φ9 /Φ9.5 2	35 ~ 40
Φ12/Φ12.7	45 ~ 60
Φ15.88	73 ~ 78
Φ19.05	75 ~ 80

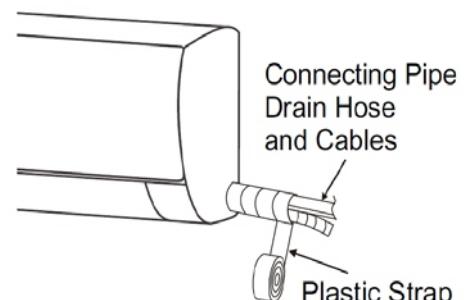


➤ Wrap the Piping

1. Use the insulation sleeve to wrap the joint part the indoor unit and the connection pipe, and then use insulating material to pack and seal insulation pipe, to prevent generation of condensate water on the joint part.

2. Connect the water outlet with drain pipes, and make the connection pipe, cables, and the drain hose straight.

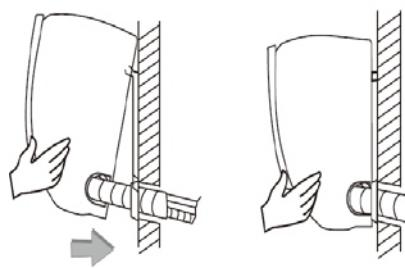
3. Use plastic cable ties to wrap the connecting pipes, cables and drain hose. Run the pipe sloping downward.



➤ Fixing the indoor unit

1. Hang the indoor unit on the peg board, and move the unit from left to right to ensure that the hook is properly positioned in the peg board.

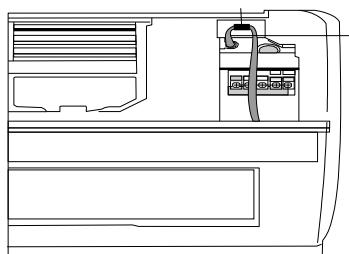
2. Push toward the lower left side and the upper right side of the unit toward the peg board, until the hook is embedded in the slot and makes a "click" sound.



➤ Electric Connection Requirement

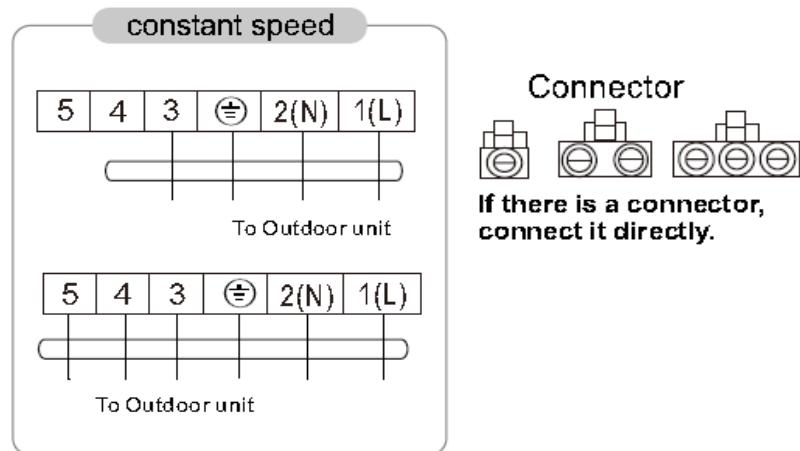
- Loosen the screws and remove from the unit.
- Connect the cables respectively to the corresponding terminals of the terminal board of the indoor unit (see the wiring diagram), and if there are signals connected to the plug, just conduct butt joint.

- Ground wire: Remove the grounding screw out of the



electric bracket, cover the grounding wire end onto the grounding screw and screw it into the grounding hole.

- Fix the cable reliably with fasteners (Pressing board).
- Put the E-parts cover back in its original place and fasten it with screws.



NOTE:

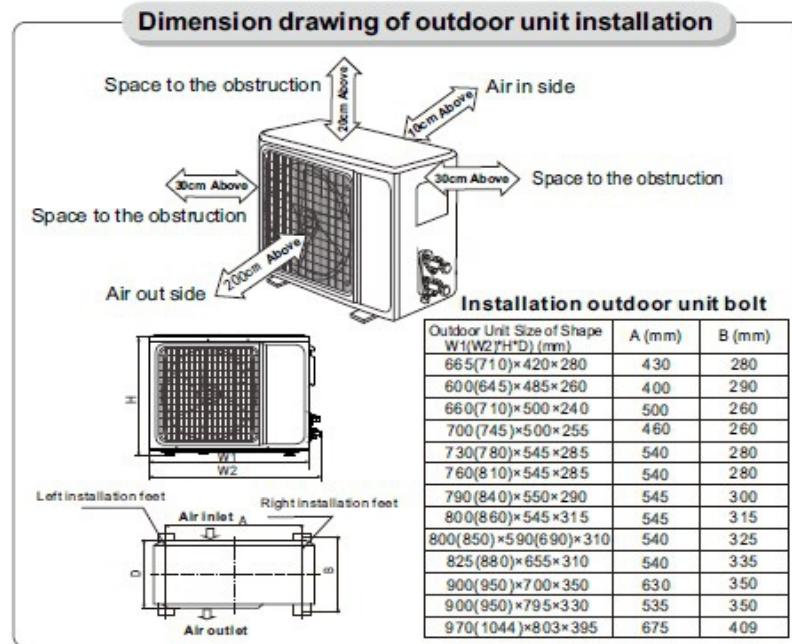
- ※ This manual usually includes the wiring mode for the different kind of A/C. We cannot exclude the possibility that some special type of wiring diagrams are not included.
- ※ The diagram are for reference only. If the entity is difference with this wiring diagram, please refer to the detailed wiring diagram adhered on the unit which you purchased.

3-3 Installation of outdoor Unit

➤ Packing list of the outdoor unit

NO.	Name	Quantity	Unit
1	Outdoor Unit	1	Set
2	Connecting pipe	2	PC
3	Plastic Strap	1	ROLL
4	Pipe Protection Ring	1	Set
5	Luting (putty)	1	PACKET

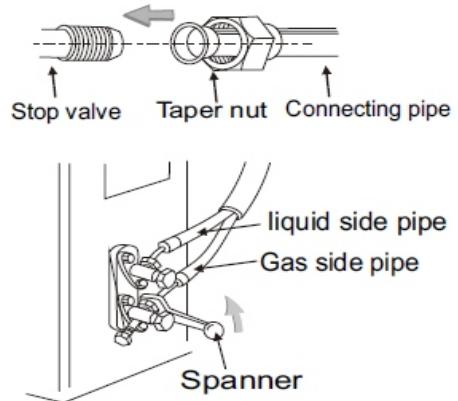
➤ Selection of Installation location



➤ Install the connection pipe

Connect the Outdoor Unit with Connecting Pipe: Aim the counter-bore of the connecting pipe at the stop valve, and tighten the Taper nut with fingers. Then tighten the Taper nut with a torque wrench.

★When prolonging the piping, extra amount of refrigerant must be added so that the operation and performance of the air conditioner will not be compromised.

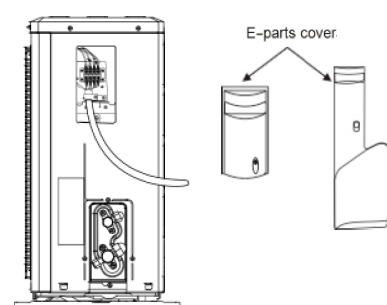


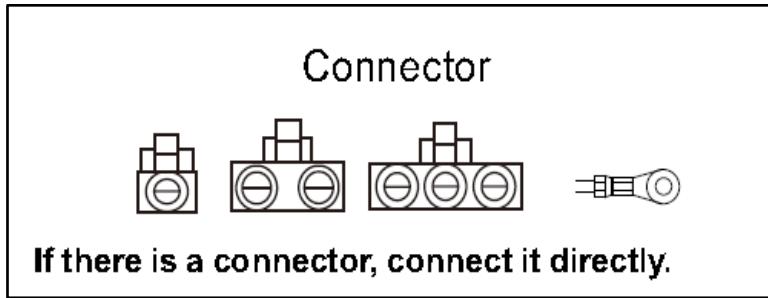
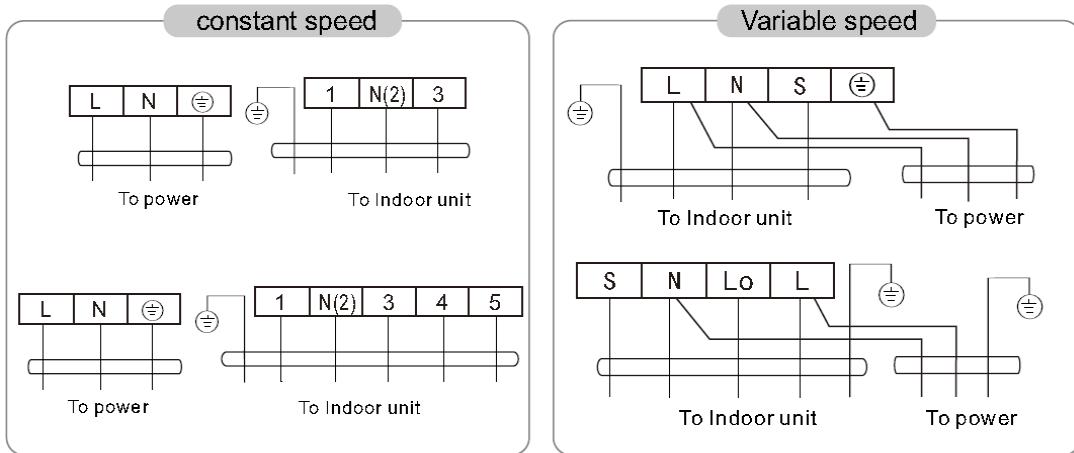
Piping length	Amount of refrigerant to be added	
≤5M	Not needed	
5- 15M	CC≤12000Btu	20g/m
	CC≥18000Btu	30g/m

Note: This table is for reference only.

➤ Wiring Connection

1. Loosen the screws and remove E-parts cover from the unit.
2. Connect the cables respectively to the corresponding terminals of the terminal board of the outdoor unit (see the wiring diagram),and if there are signals connected to the plug, just conduct butt joint.
3. Ground wire: Remove the grounding screw out of the electric bracket, cover the grounding wire end onto the grounding screw and screw it into the grounding hole.
4. Fix the cable reliably with fasteners (Pressing board).
5. Put the E-parts cover back in its original place and fasten it with screws.





If there is a connector, connect it directly.

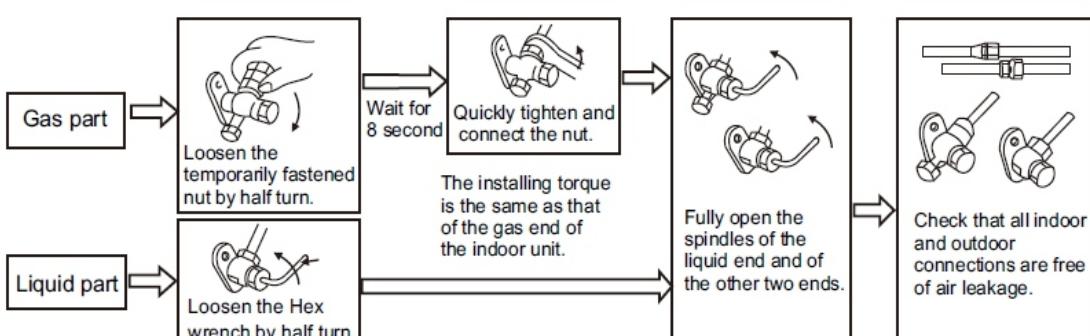
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➤ **Expelling the air**

★Outdoor unit refrigerant discharging method

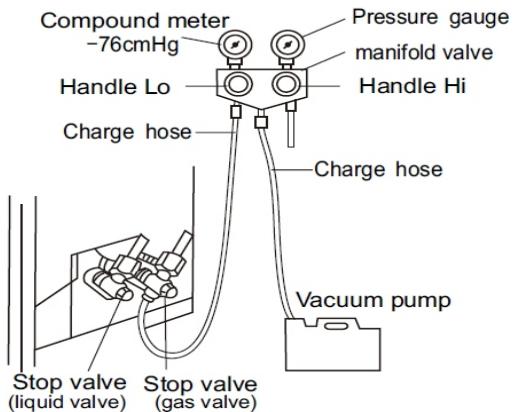
After the pipe side connection is complete, proceed as follows.



★Vacuum Pumping Method (R410A refrigerant evacuation must use the vacuum pumping method)

Before working on the air conditioner, remove the cover of the stop valve(gas and liquid valves)and be sure to retighten it afterward.(to prevent the potential air leakage)

1. To prevent air leakage and spilling tighten all connecting nut of all flare tubes.
2. Connect the stop valve, charge hose, manifold valve, and vacuum pump.
3. Fully open the handle Lo of the manifold valve and apply vacuum for at least 15 minutes and check that the compound vacuum gauge reads -0.1MPa(-76cmHg).
4. After applying vacuum, fully open the stop valve with a hex wrench.
5. Check that both indoor and outdoor connections are free of air leakage.

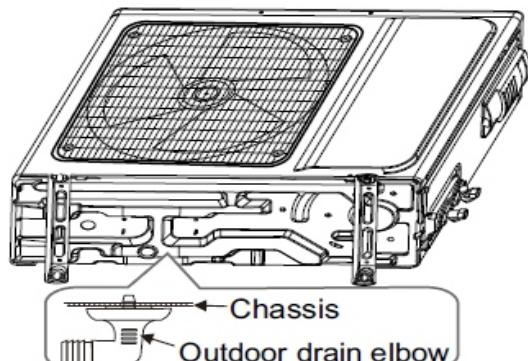


➤ Outdoor condensation drainage(Heat pump type only)

When the unit is heating, the condensing water and defrosting water can be out reliably through the drain house.

Installation:

Install the outdoor drain elbow in Φ25 hole on the base plate, and joint the drain hose to the elbow, so that the waste water formed in the outdoor unit can be drained out to a proper plate.



3-4 Check after installation and test operation

1. Check after installation

★ Electrical Safety Check

- ① If the supply voltage is as required.
- ② If there is any faulty or miss connection in each of the power, signal and grounding wires.
- ③ If the grounding wire of the air conditioner is securely grounded.

★ Installation Safety Check

- ① If the installation is secure.
- ② If the water drain is smooth.
- ③ If the wiring and piping are correctly installed.
- ④ Check that no foreign matter or tools are left inside the unit.

★ Leak test of the refrigerant

Depending on the installation method, the following methods may be used to check for suspect leak, on areas such as the four connections of the outdoor unit and the cores of the cut-off valves and t-valves:

- ① Bubble method: Apply of spray a uniform layer of soap water over the suspected leak spot and observe carefully for bubble.
- ② Instrument method: Checking for leak by pointing the probe of the leak detector according to the instruction to the suspect points of leak.

2. Test operation

★ Test preparation

- ※ Verify that all piping and connection cables are well connected.
- ※ Confirm that the values at the gas side the liquid-side are fully open.
- ※ Connect the power cord to an independent power socket.
- ※ Install batteries in remote control.

★ Test Operation method

- ① Turn on the power and push the ON/OFF switch button of the remote controller to start the air conditioner.
- ② Select COOL, HEAT (not available on cool-only models), SWING and other operation modes with the remote controller and see if the operation is ok.

4. Maintenance

4-1 Troubleshooting Guide

Many error codes many appears on this air conditionor, and this troubleshooting guide is prepared for the maintenance personnel to detect the error position and the parts to be replaced during the troubleshooting process. In this Guide, the Troubleshooting Method is guided by the Error Name, and the Reference Code under the General Index is the error code of the internal unit of the mainstream model supplied by the Company.

General index:

No.	Error Name	Reference Code
1	Internal temperature sensor error	E1
2	External coil sensor error	E2
3	Internal coil sensor error	E3
4	Internal fan error of wall mounted air conditioner (PG motor)	E4
5	Internal fan error of wall mounted air conditioner (DC motor)	E4
6	Sliding door error of floor standing	E4

Example:

Explanation of error	Cause: explain the principle of the specific error. Inspection path: The basic order of troubleshooting. Related key position
Tools required for inspection	Tools that should be carried for such troubleshooting, and replacing parts that may be necessary for such error.
Frequent problematic part	Any possibly broken part related to the error may be the parts that need to be replaced.
Inspection procedure and key points	All the troubleshooting procedures for the reference of maintenance staff are prepared from simple to complex, from surface to internal, and from test to replacement. □ Although these key points do not cover all the error, and difficult or special problems are not included as well, but they can cover most of the common error.

Special attention	Here are some often-overlooked problems for the reference of the maintenance personnel.
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The problems in the market are always more than we think, so it is necessary for the maintenance personnel to understand the principle of air conditioning operation, and to make a flexible judgment of the fault in combination with the actual conditions. We welcome the maintenance personnel to constantly put forward new problems in the actual work, record the solutions and enrich our troubleshooting guide list.

(1) E1- internal temperature sensor error

Explanation of error	Cause: The detection of short circuit or open circuit of internal temperature sensor during the inspection of main control panel in the internal machine, indicated by “internal temperature sensor error”. Inspection path: Sensor→Sensor wire→Connectors→Main internal control panel
Tools required for inspection	Multimeter, 15KΩ standard sensor (25°C)
Frequent problematic part	Internal temperature sensor, main internal control panel
Inspection procedure and key points	<ol style="list-style-type: none"> 1. Check whether there's resistance problem, short circuit or open circuit in the sensor; the resistance value shall be within a reasonable range (15KΩ under the temperature of 25°C) 2. Check whether the sensor wire is broken. 3. Check whether the terminal connectors are well fixed; check whether the weld between the terminal and the main control panel is loose, and pull the terminal slightly for inspection if necessary. 4. Check whether the sensor is affected with damp. 5. In case no standard sensor is available at present, replace the internal temperature sensor by other sensor asides, and then check whether the error still exists; if the error disappears, replace the sensor; if the error still exists, check the main internal control panel and change if necessary.
Special attention	<p>Most internal temperature sensors have a resistance value of 15KΩ. Do not use improper sensor during repairing and maintenance, or it may lead to the wrong temperature sensing of the machine, the start error or shutdown error. You can switch the air conditioner to the “Blowing” mode, and judge the accuracy of sensor though environmental temperature displayed on the screen.</p> <p>In case a sensor with the resistance value over 15KΩ is used, the detected temperature will be much lower than the actual temperature, which may lead to the shutdown error under heating mode, or the startup error under cooling mode.</p> <p>In case a sensor with the resistance value below 15KΩ is used, the detected temperature will be much higher than the actual temperature, which may lead to the startup error under heating mode, or the shutdown error under cooling mode.</p>

(2) E2 -external coil sensor error

Explanation of error	<p>Cause: The detection of short circuit or open circuit of external coil sensor during the inspection of main external control panel, indicated by “external coil sensor error”.</p> <p>Inspection path: Sensor→Sensor wire→Connectors→Main external control panel</p>
Tools required for inspection	Multimeter, 20KΩ standard sensor (25°C)
Frequent problematic part	External coil sensor, main external control panel
Inspection procedure and key points	<ol style="list-style-type: none"> 1. Check whether there's resistance problem, short circuit or open circuit in the sensor; the resistance value shall with a reasonable range (about 20KΩ) 2. Check whether the sensor wire is broken. 3. Check whether the terminal connectors are well fixed; check whether the weld between the terminal and the main control panel is loose, and pull the terminal slightly for inspection if necessary. 4. Check whether the sensor is affected with damp. The coil sensor is quite easy to be affected with damp in case the lead of coil sensor is above the copper pipe. 5. In case no standard sensor is available at present, replace the temperature sensor of external coil by other sensor asides, and then check whether the error still exists; if the error disappears, replace the sensor; if the error still exists, check the main internal control panel and change if necessary.
Special attention	<p>Most internal temperature sensors have a resistance value of 20KΩ. Do not use improper sensor during repairing and maintenance, or it may led to the start of protection mode due to wrong temperature sensing of the machine, or the protection error.</p> <p>In case a sensor with the resistance value over 20KΩ is used, the detected temperature will be much lower than the actual temperature, which may lead to the frequent entering of defrost mode, the illusory defrosting or the protection error during the cooling process.</p> <p>In case a sensor with the resistance value below 20KΩ is used, the detected temperature will be much higher than the actual temperature, which may lead to defrost error during the heating process, or the start of protection during the cooling process.</p>

(3) E3 -internal coil sensor error

Explanation of error	<p>Cause: The detection of short circuit or open circuit of internal coil sensor during the inspection of main internal control panel, indicated by “internal coil sensor error”.</p> <p>Inspection path: Sensor→Sensor wire→Connectors→Main internal control panel</p>
Tools required for inspection	Multimeter,, 5KΩ or 20KΩ standard sensoe (25°C)
Frequent problematic part	Internal temperature sensor, main internal control panel
Inspection procedure and key points	<ol style="list-style-type: none"> 1. Check whether there's resistance problem, short circuit or open circuit in the sensor; the resistance value shall with a reasonable range (about 20KΩ) 2. Check whether the sensor wire is broken. 3. Check whether the terminal connectors are well fixed; check whether the weld between the terminal and the main control panel is loose., and pull the terminal slightly for inspection if necessary. 4. Check whether the sensor is affected with damp. The coil sensor is quite easy to be affected with damp in case the lead of coil sensor is above the copper pipe. 5. In case no standard sensor is available at present, replace the temperature sensor of internal coil by other sensor asides, and then check whether the error still exists; if the error disappears, replace the sensor; if the error still exists, check the main internal control panel and change if necessary.
Special attention	<p>Most internal temperature sensors have a resistance value of 20KΩ. Do not use improper sensor during repairing and maintenance, or it may led to the start of anti-frosting or overheat protection mode due to wrong temperature sensing of the machine.</p> <p>In case a sensor with the resistance value over 20KΩ is used, the detected temperature will be much lower than the actual temperature, which may lead to the high pressure of cold-blast protection system during the heating process, or the frequent start of anti-freezing protection during the cooling process.</p> <p>In case a sensor with the resistance value below 20KΩ is used, the detected temperature will be much higher than the actual temperature, which may lead to the frequent start of overheat protection mode during the heating or the overload protection during the cooling process.</p>

(4) E4 -Internal fan error of wall mounted air conditioner (PG motor)

Explanation of error	Cause: PG motor is equipped with speed feedback signal line. When the feedback signal of speed is not received by the main internal control panel, it has no way to recognize the rotating speed of motor, which will be indicated as “Internal fan error”. Main causes for the disappearance of speed feedback signal are as follows: The fan is stucked; 2. The speed feedback component in the fan is broken; 3. Error of receiving circuit for the speed feedback signal from the main internal control panel.
Tools required for inspection	Multimeter, A PG motor in normal working condition
Frequent problematic part	Mechanical jam problem of internal fan, PG motor, main internal control panel
Inspection procedure and key points	<p>1. Check whether the fan can work for a period of time before the error occurs. If yes, the reason of mechanical jam can be exclude.</p> <p>2. Disconnect the power supply and move the fan blade of internal machine by hand to see if there's any resistance. Some occasional internal fan error may relate to bearing coordination.</p> <p>3. Reconnect the drive wire and speed feedback wire, thus to exclude any fan error due to connector loosening.</p> <p>4. Check whether the plug-in terminal of speed feedback on the control panel is loose, and pull the terminal slightly for inspection if necessary.</p> <p>5. Replace the motor in the faulted air conditioner with other PG motor (do not fix it with the fan for the time being), if the main control panel still indicates “internal fan error”, then replace the main internal control panel; if the error disappears, replace the internal fan.</p>
Special attention	<p>The main internal control panel will not indicates “internal fan error” when the internal fan is still rotating; sometimes such error will not be reported when obvious fan problems exist (such as the low-speed rotation due to damaged fan capacitors, or non-uniform rotating speed due to abnormal speed feedback).</p> <p>Therefore, patience of the maintenance staff is required for the troubleshooting of fan error. You shall compare it with the normal condition, and detect and solve the problem in a flexible way.</p>

(5) E4- Internal fan error of wall mounted air conditioner (DC motor)

Explanation of error	<p>Cause: The internal fan of some highly energy efficient models is DC motor using a green plug through which the main internal control panel can drive the motor and sense the current rotational speed feedback. When the main internal control panel cannot receive the rotational speed feedback signal of the motor, it will indicate “DC motor error”. Disappearance of the rotational speed feedback signal may be caused by:</p> <p>1 The motor is stuck and cannot work; 2 The speed feedback element inside the fan is destroyed; 3 There's something wrong with the speed feedback signal receiving circuit of the main internal control panel.</p> <p>Inspection path: Is DC motor stuck by foreign matter→motor destroyed → Motor terminal connectors→Main internal control panel</p>
Tools required for inspection	Multimeter, a DC motor in normal working condition
Frequent problematic part	Mechanical jam of internal fan, internal DC motor, main internal control panel
Inspection procedure and key points	<ol style="list-style-type: none"> Check whether the fan accelerates to extremely high speed before the error occurs. If it can work for a period, the reason of mechanical jam can be excluded. Plug and unplug the terminal of the DC motor again to exclude any fan error due to connector loosening, and pull the terminal slightly for inspection if necessary. Replace the motor in the faulted air conditioner with other DC motor to plug in the main internal control panel (do not fix it with the fan for the time being), if the main control panel still indicates “DC motor error”, then replace the main internal control panel; if the error disappears, replace the DC motor. Multimeter can be used to distinguish whether it is main control panel problem or motor problem by: connect the motor with the main control panel and pay attention to the second (yellow) and fourth (black) wire from the outermost side among four lines of the terminal of the DC motor. After the air conditioner powers on in the cooling mode for a while, the voltage between the yellow and black wires should rise gradually and the motor should accelerate slowly, if the DC motor still won't rotate, then the DC motor is destroyed.
Special attention	<p>Five lead wires division: Count from the outermost side of the four wires of the DC motor terminal, the first blue wire is the speed feedback wire with a voltage of 0.5-5V when the fan rotates; the second yellow wire is the motor driving wire with a voltage of 2.0-7.5V when the fan rotates; the second white wire is 15V power cord with a voltage of 15V in normal condition; the fourth black wire is 0V DC earth wire which is the benchmark of all the voltage tests; the fifth (red) wire is 310V wire which is strong with a voltage of 310V in normal condition, so be careful of electric shock.</p>

(6) E4- Sliding door error of floor standing

Explanation of sliding door error	<p>Cause: For the model with upper and lower sliding doors, the position of trap door is sensed via the upper and lower photoelectric switches. When the sliding door closes, it will move upward until the upper photoelectric switch senses the sliding door; when the sliding door opens, it will move downward until the lower photoelectric switch senses the sliding door. When the photoelectric switch cannot sense the position of the sliding door normally, it will indicate “sliding door error”.</p> <p>Inspection path: Mechanical jam of sliding plate → Synchronous motor → Can synchronous motor connect to 220V power → photoelectric switch connection wire → Photoelectric switch → Main internal control panel</p>
Tools required for inspection	Multimeter, photoelectric switch in normal condition
Frequent problematic part	Mechanical jam of sliding plate, photoelectric switch, reversible synchronous motor, main internal control panel
Inspection procedure and key points	<ol style="list-style-type: none"> 1. Power on and observe whether there is mechanical jam in the sliding plate. Note that new machines may be fixed by tapes, remove them. 2. If the sliding door slides normally when the machine powers on and off but it still indicates “sliding door error”, then there’s something wrong with the photoelectric switch. 3. If the sliding door does not slide when the machine powers on and off, check the reversible synchronous motor to see whether the motor is connected to 220V power or the motor’s wire is damaged. 4. If there is something wrong with the photoelectric switch, replace it with another one in normal condition and repeat the above procedures. If the error disappears, then it’s photoelectric problem; if not, then it’s main internal control panel problem.
Special attention	<ol style="list-style-type: none"> 1. Please confirm that it is a new sealed one when replacing the photoelectric switch. 2. There are two photoelectric switches, so check the upper one when the error occurs when powering off and check the lower one when the error occurs when powering on. 3. Terminals connected to upper and lower photoelectric switches should be connected accordingly because they have different colors. Otherwise, it will lead to reverse switches for the sliding plate.

4-2 Common Parameters

Display error code of indoor unit: Frequency conversion air conditioners only involve E1, E2, E3 and E4

No.	Error Code	Error Name	Probable Trouble Location
1	E1	Internal room temperature sensor error	Internal room temperature sensor, main internal control panel
2	E2	External coil sensor error	External coil sensor error, main external control panel
3	E3	Internal coil sensor error	Internal coil sensor error, main internal control panel
4	E4	Indoor fan error	Mechanical jam of internal fan blade, internal fan, main internal control panel

4-3 Troubleshooting for Normal Malfunction

➤ The Foremost Inspecting Items

- ① The input voltage must be within +10% tolerance of the rated Voltage. If it is not the case, the air-conditioner will probably not work normally.
- ② Check the connecting cord between indoor unit and outdoor unit to see if it is properly connected. The connecting must be done according to the wiring diagram, please also notice that even different models may have the connecting cord of the same specification. Please check if the marks at the connecting terminal and the marks on the cord can match, otherwise, the air-conditioner will not work normally.
- ③ If the following phenomena are found, the problem is not from the air-conditioner itself.

NO.	Problems	Causes
1	The motor is heard operating but the air-conditioner does not work when the indoor unit is powered on	Since the air-conditioner is powered on, it will come to working condition as long as you press the ON/OFF button of the remote control and the Signal is well received.
2	The compressor stops running but the indoor fan motor keeps working when it is at cooling mode with the indoor temperature higher than set temperature.	If you turn off the air-conditioner and restart it immediately, it will return to normal in 3 minutes, after that, the air-conditioner will automatically adjust the indoor fan speed to what you set.
3	The compressor works discontinuously at dehumidifying mode.	The air-conditioner will automatically control the working of the compressor according to the inside temperature.
4	The air-conditioner does not work while the LED display is on.	The TIMER is set with the A/C; it will be in hold on condition. If the TIMER setting is cancelled, the air-conditioner will return to normal working condition.
5	The compressor works discontinuously at cooling and dehumidifying mode, and the indoor fan motor slows down.	The compressor stops internally or the fan motor slows down to prevent the indoor heat exchanger from being frozen.

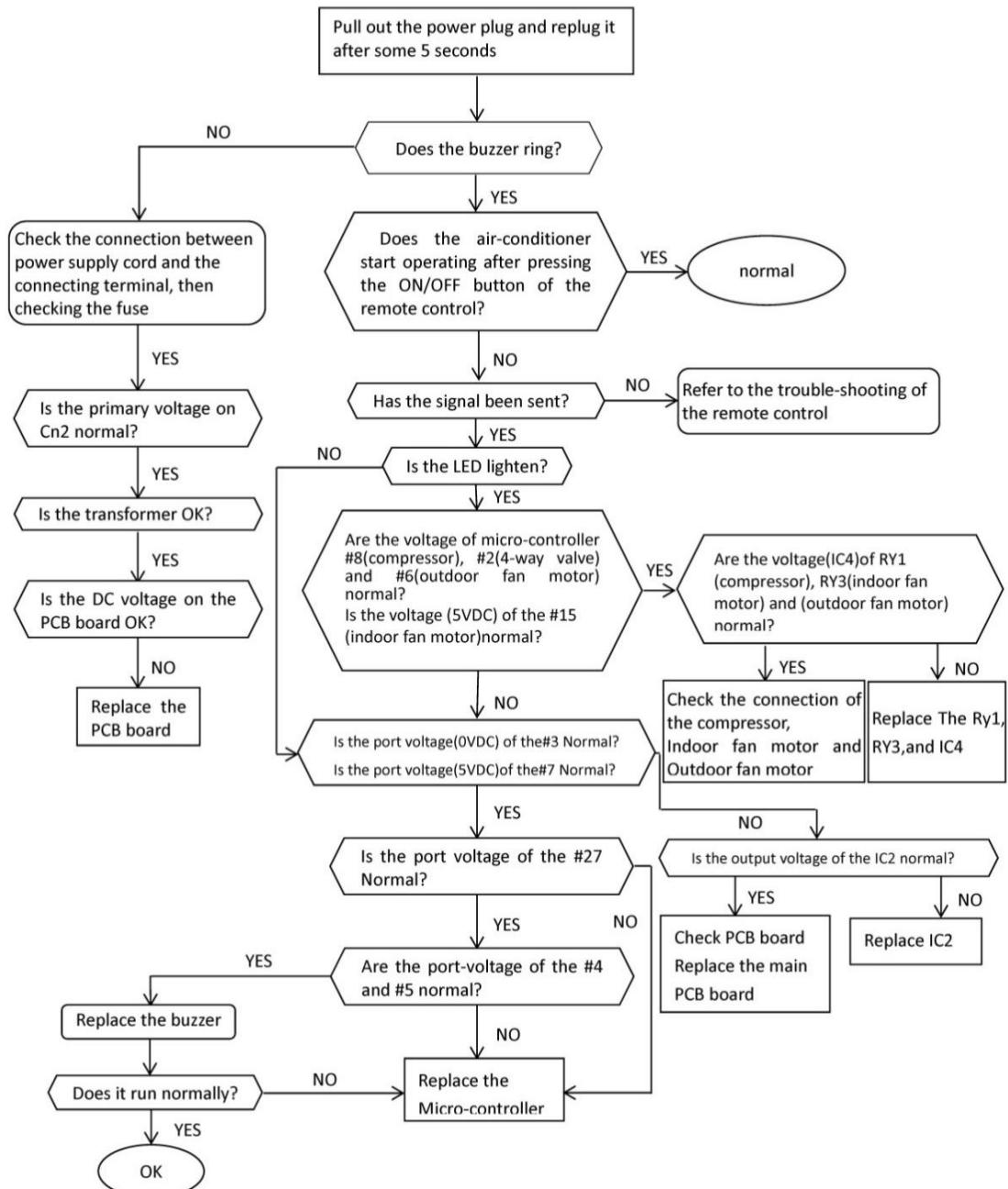
➤ Fault Diagnosis by Symptom

① No Power Display

(1) Items

- a) Check if the input voltage is correct?
- b) Check if the AC power supply connecting is correct?
- c) Check if the output voltage of the manostat L7805 (IC2) is correct?

(2) Trouble shooting procedure

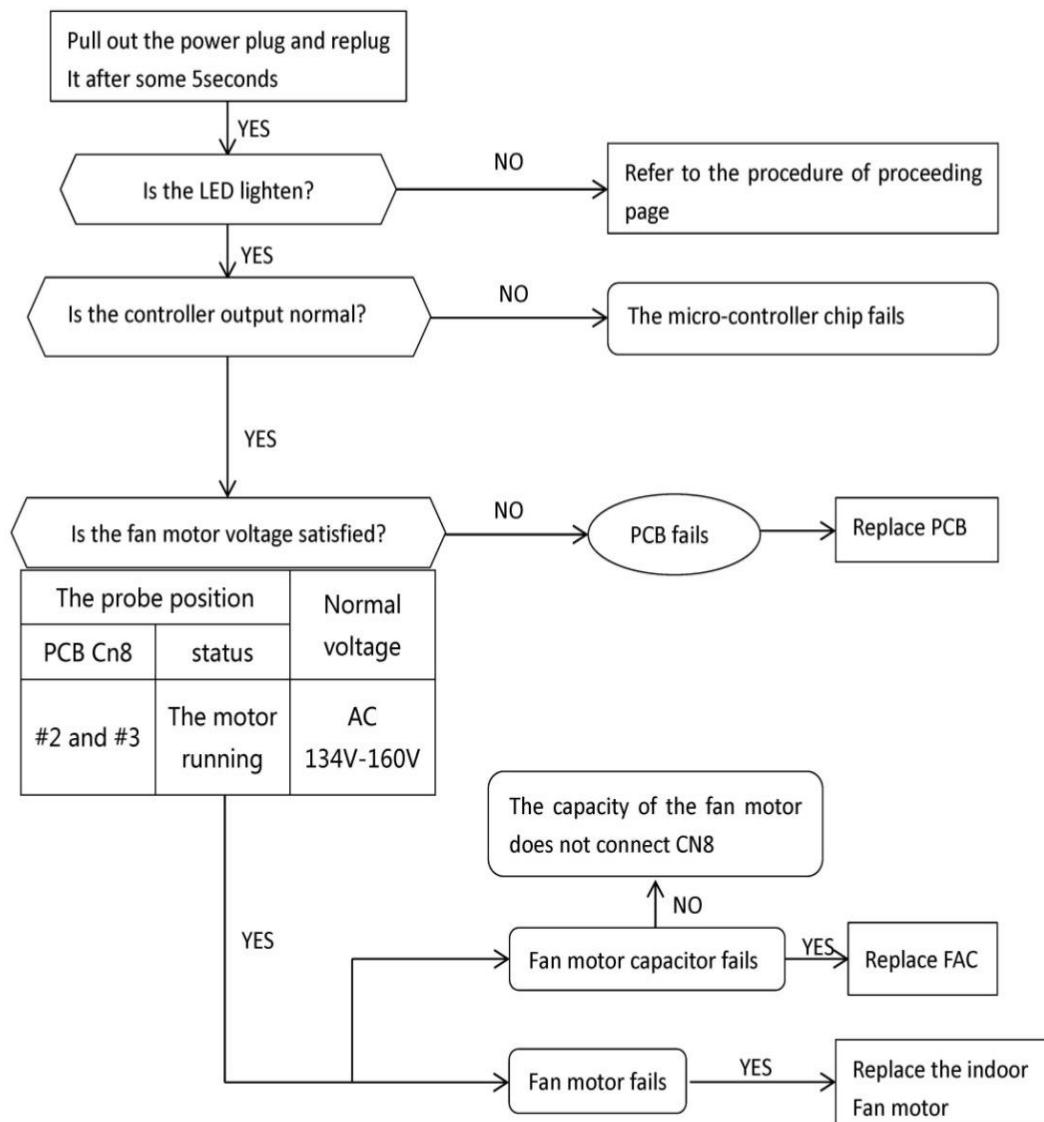


②The Indoor Fan Motor Does Not Work

(1) Items

- a) Check if the indoor fan motor is connected correctly to the connector (CN8)?
- b) Check if the AC input voltage is correct?
- c) Check if the IC of indoor fan motor is connected correctly to the connector (CN2)?
- d) Check if the capacity of indoor fan motor is connected correctly to the connector (CN8)?

(2) Trouble shooting procedure

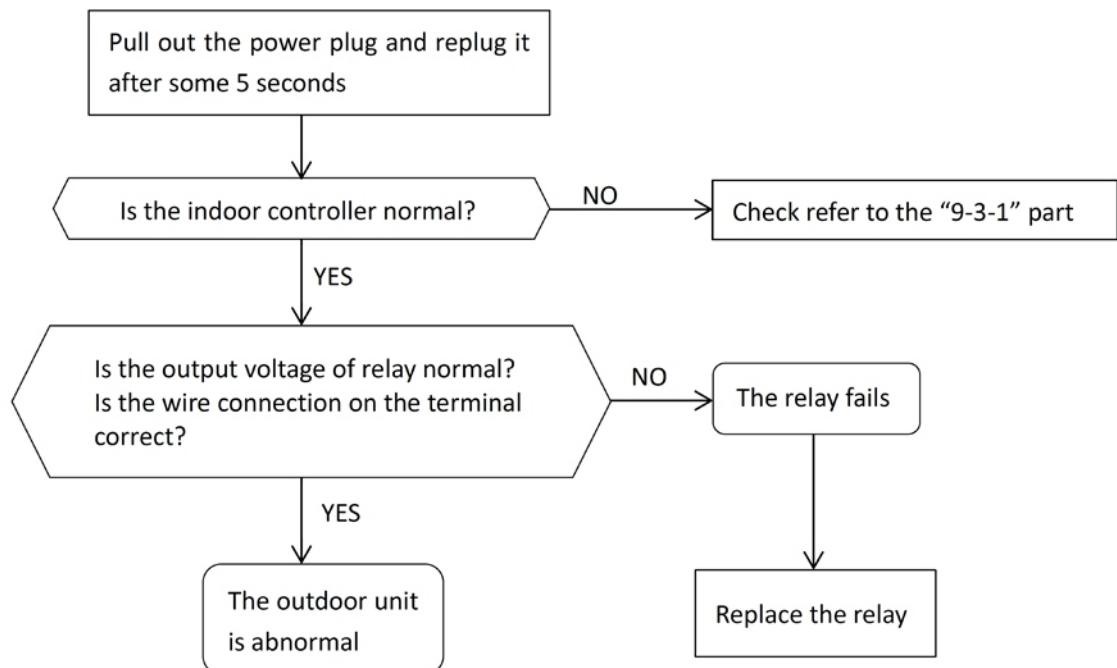


③The Outdoor Unit Does Not Work

(1) Items

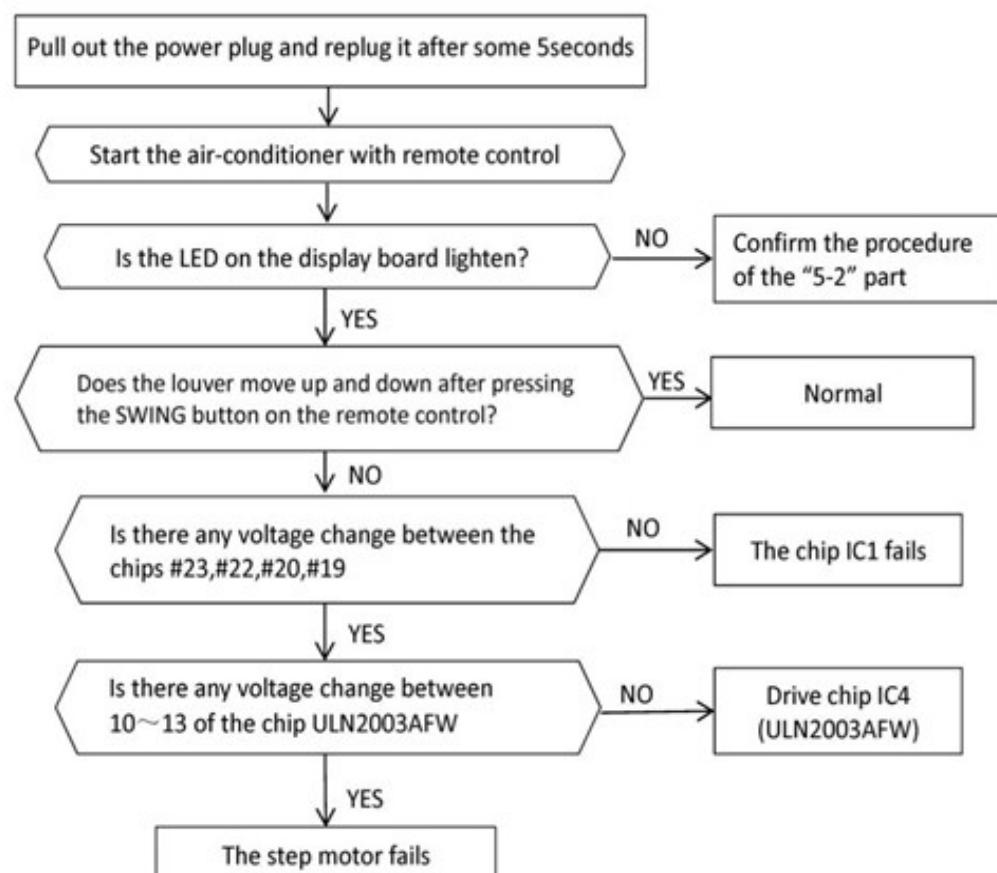
- a) Check if the input voltage is correct?
- b) Check if the wire connection of the outdoor connecting terminal is correct?

(2) Trouble shooting procedure



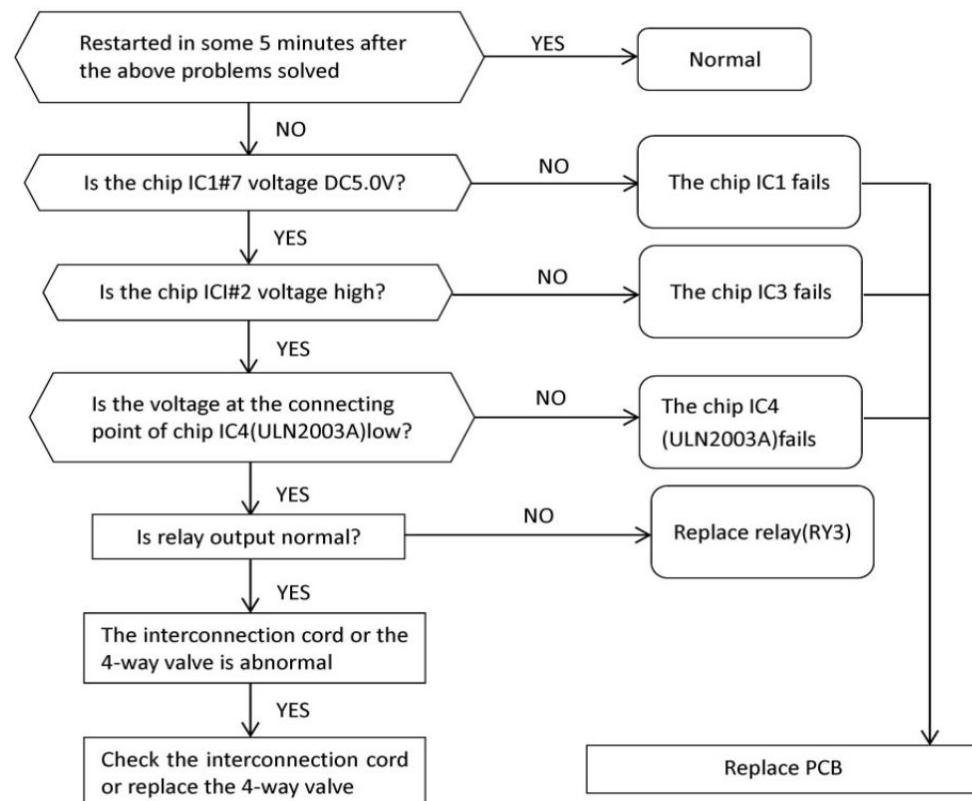
④The Step Motor Does Not Work

- (1) Items
 - a) Check if the input voltage is correct?
 - b) Check if the step motor controlling the up-down movement firmly connected to Cn2?
- (2) Trouble shooting procedure



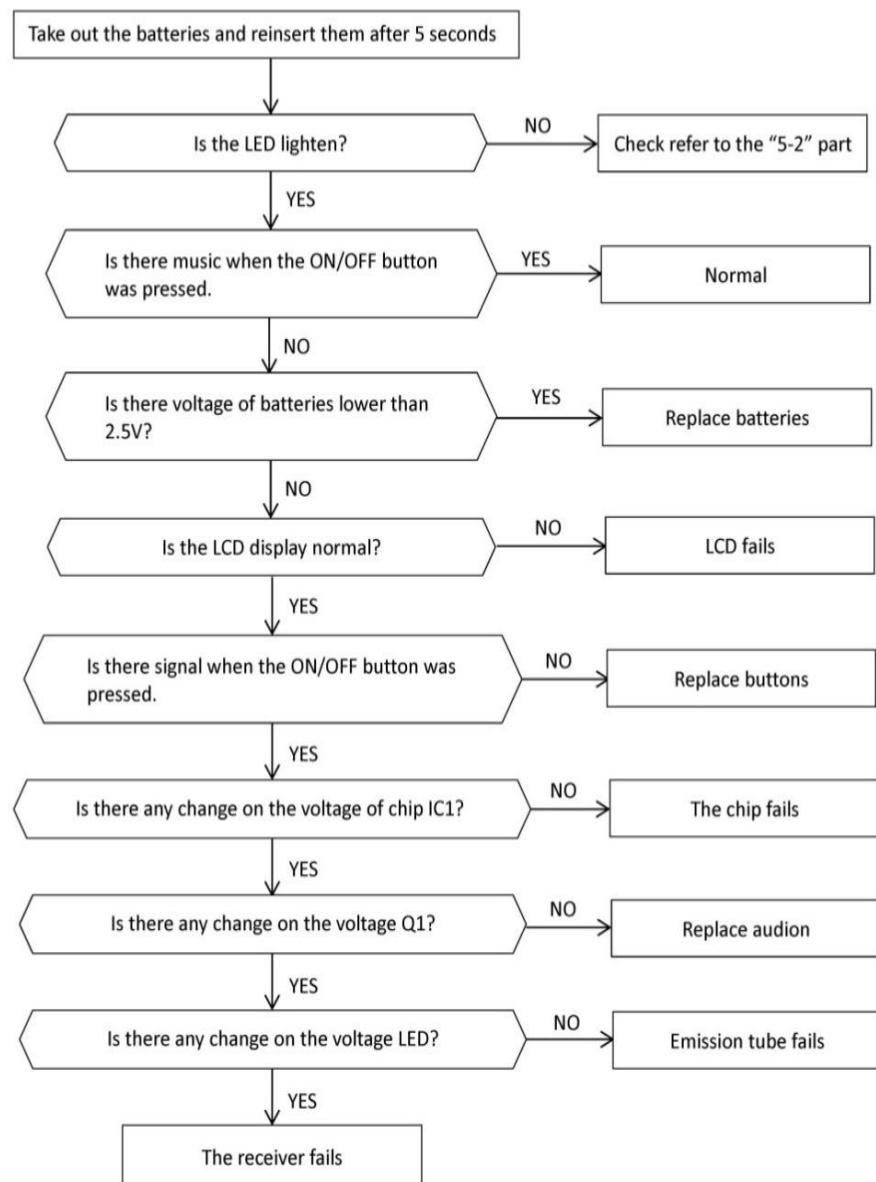
⑤Heating Mode Can Work, But No Hot Air Blow

- (1) Check if the set temperature is lower than the indoor temperature?
- (2) Check if the indoor PCB is connected to the terminal correctly?



⑥ Remote Control Can Not Work

Trouble shooting procedure

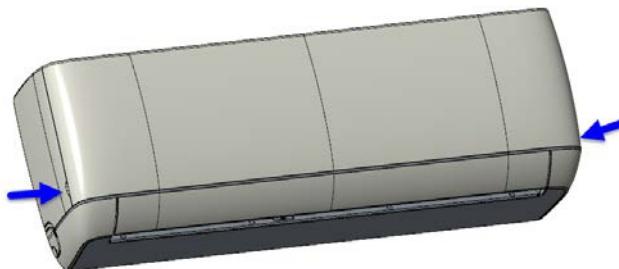
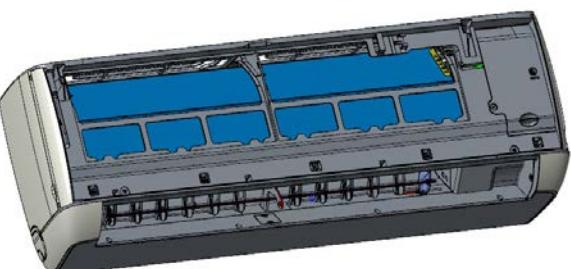


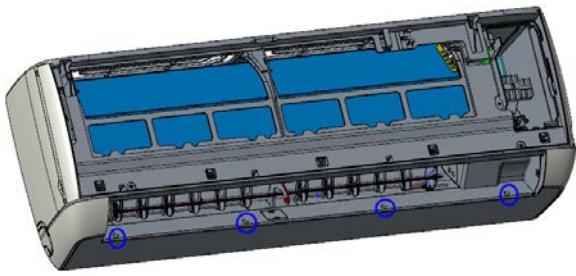
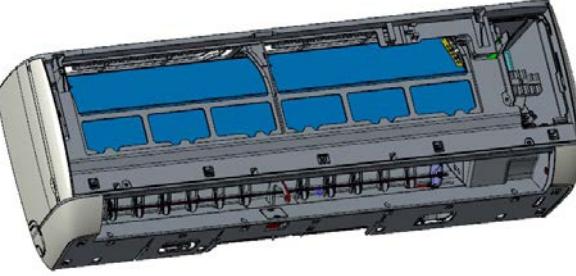
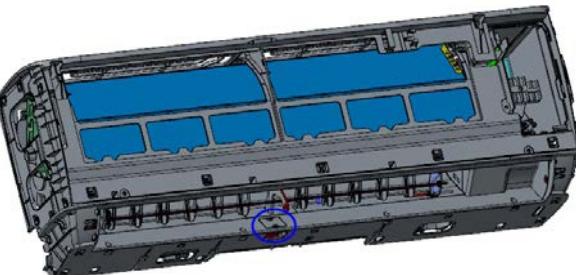
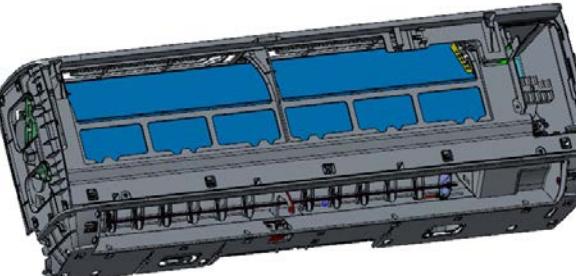
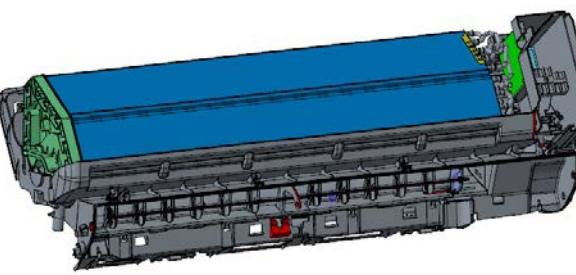
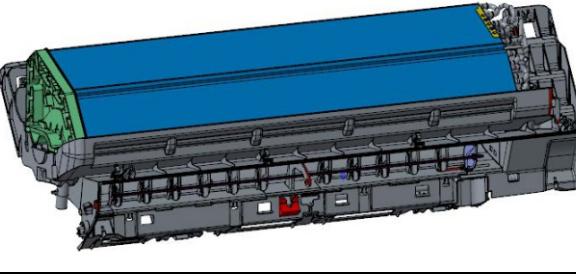
5. Removal Procedure

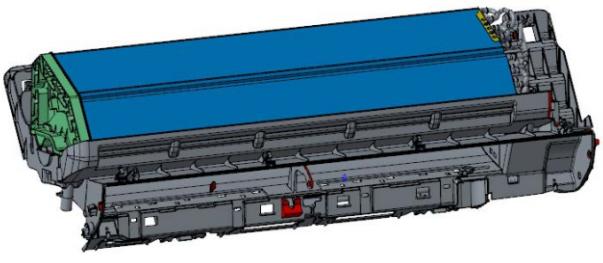
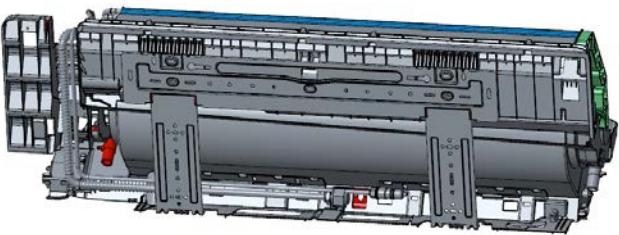
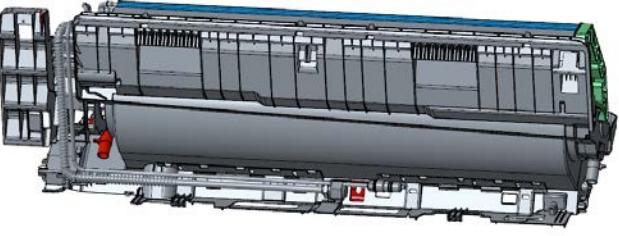
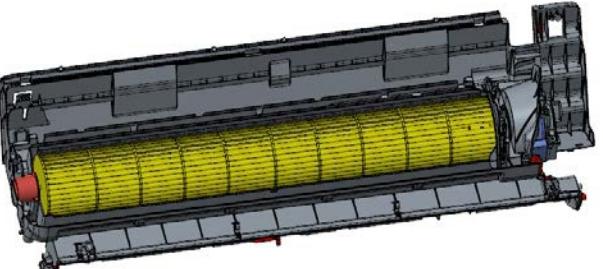
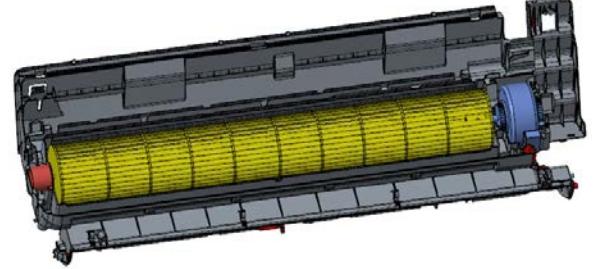
Stop operation of the air conditioner and remove the power cord before repairing the unit.

5-1 Indoor Unit

➤ 12K

Parts	Procedure	Diagram
Front Panel	1) Turn off the power, hold the middle panel with the middle finger 2) open the panel upwards, remove the panel fixing shaft, and remove the panel.	
air louver	Remove axial sleeve of air louver, bend the louver outwards and then remove the louver.	
air filter	Loosen the clasp of filter, push the filter inward and then draw it upward to remove it.	
Medium frame wiring cover	Loosen the screws of the medium frame wiring cover with screwdriver , remove the electric box cover.	

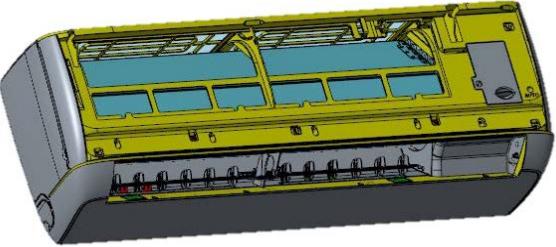
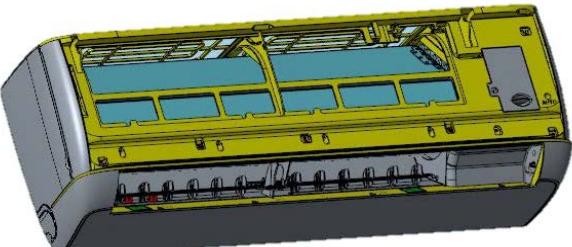
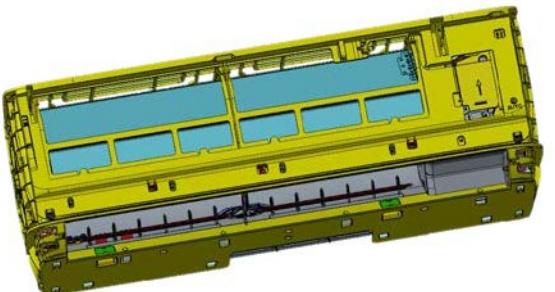
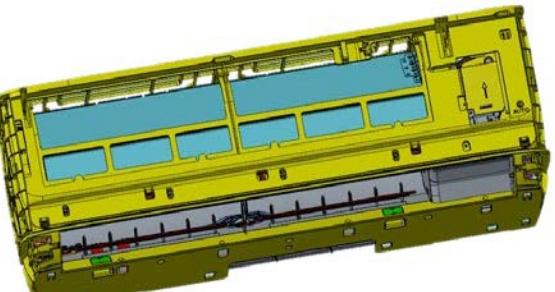
Decorative panel	Use thumb to open the middle frame and remove the decorative plate.	
Left and right terminal board	Remove left and right terminal board	
Screw cover	Press screw cover firmly on the middle frame , the  mark becomes unlocked, then remove the two screw caps .	
medium frame	Loosen the clasps of the medium frame, remove the medium frame.	
Electrical Parts (Main PCB)	<ol style="list-style-type: none"> 1) Take all the connector of PCB upper side out.(Including Power cord) 2) Detach the outdoor unit connection wire from the terminal block. 3) If pulling the main PCB up, it will be taken out. 	
air vent, louver link	Remove axial sleeve of louver link, bend the air vent outwards and then remove the air vent and louver link.	

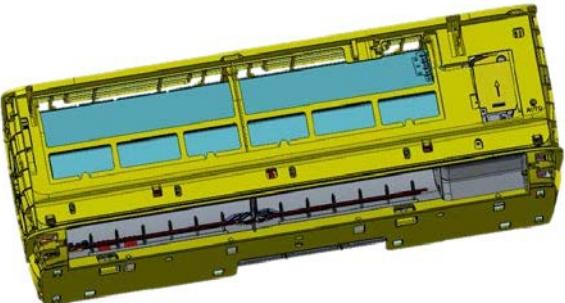
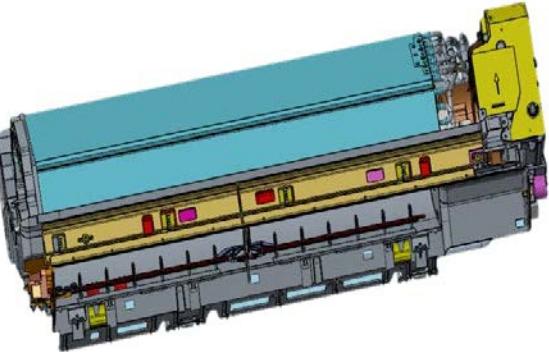
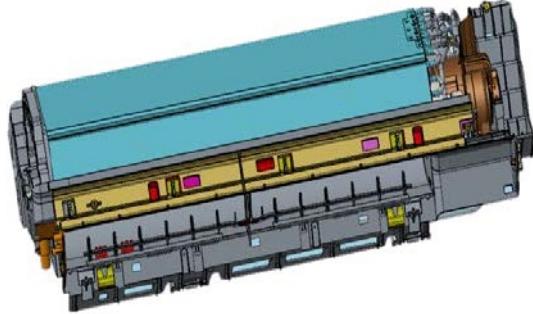
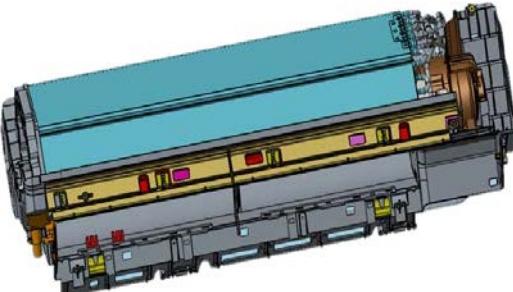
Pipeline clamp	Remove the Pipeline clamp.	
Mounting plate	Remove the Mounting plate.	
Heat Exchanger	<p>1) Loosen fixing earth screws of right side. 2) Detach the connection pipe. 3) Detach the holder pipe at the rear side. 4) Loosen fixing screws of right and left side. 5) Detach the heat exchanger from the indoor unit.</p>	
Motor press plate	Remove the screw of the motor press plate and then remove the press plate.	
Fan Motor & Cross Fan	<p>1) Loosen fixing screws and detach the motor holder. 2) Loosen fixing screw of fan motor. (with a M6 wrench) 3) Detach the fan motor from the fan. 4) Detach the fan from the left holder bearing.</p>	

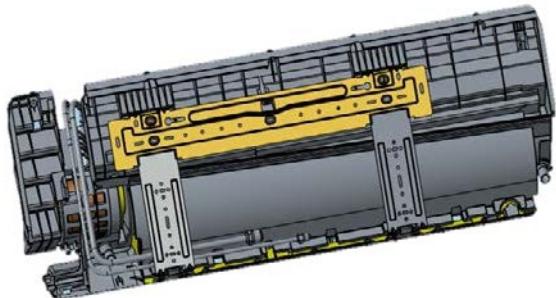
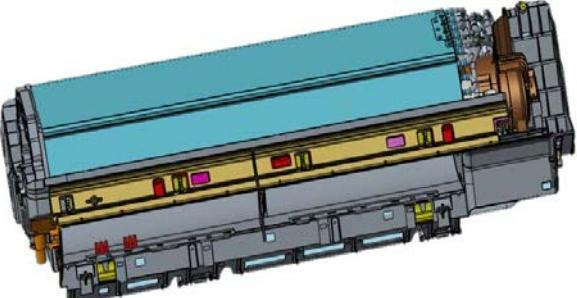
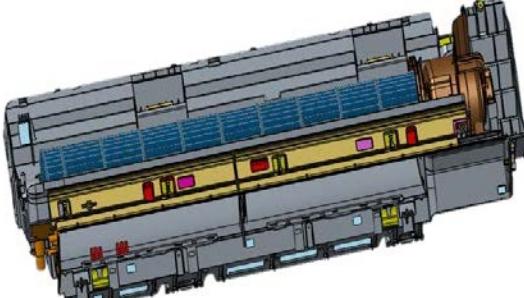
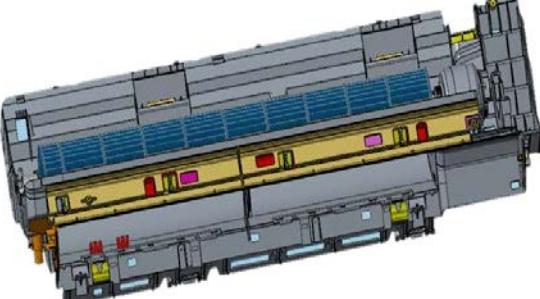
volute	Remove screws on volute and remove the volute.	
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➤ 18K

Parts	Procedure	Diagram
Front Panel	3) Turn off the power, hold the middle panel with the middle finger 4) open the panel upwards, remove the panel fixing shaft, and remove the panel.	
air louver	Remove axial sleeve of air louver, bend the louver outwards and then remove the louver.	

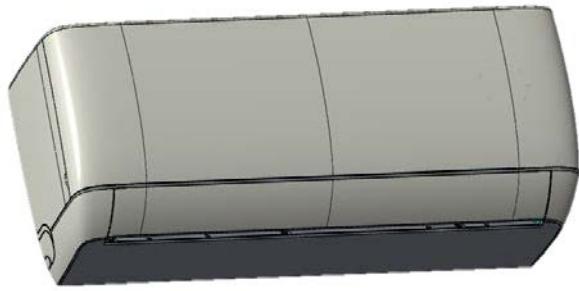
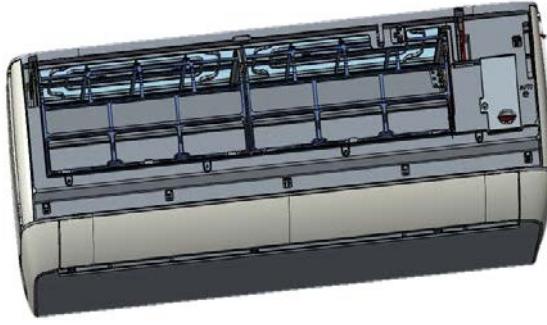
air filter	Loosen the clasp of filter, push the filter inward and then draw it upward to remove it.	
Medium frame wiring cover	Loosen the screws of the medium frame wiring cover with screwdriver , remove the electric box cover.	
Decorative panel	Use thumb to open the middle frame and remove the decorative plate.	
Left and right terminal board	Remove left and right terminal board	
Screw cover	Press screw cover firmly on the middle frame , the  mark becomes unlocked, then remove the two screw caps .	

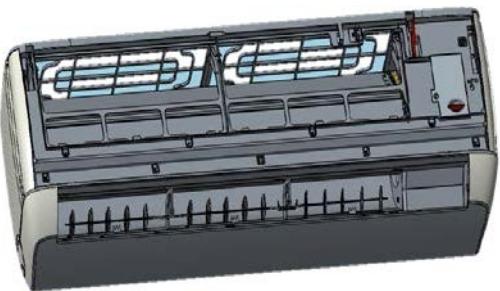
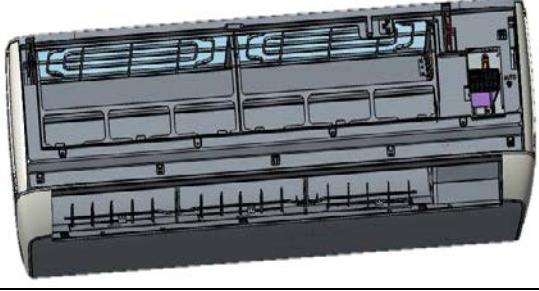
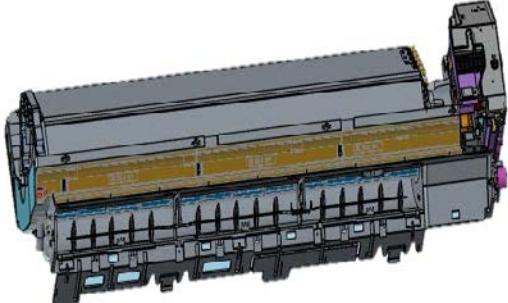
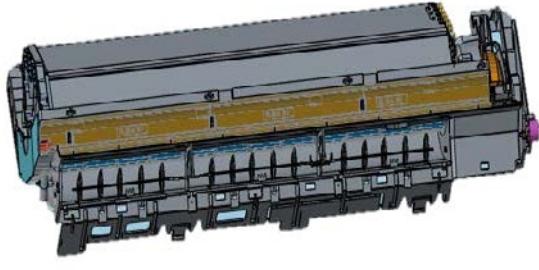
medium frame	Loosen the clasps of the medium frame, remove the medium frame.	
Electrical Parts (Main PCB)	<p>1) Take all the connector of PCB upper side out.(Including Power cord)</p> <p>2) Detach the outdoor unit connection wire from the terminal block.</p> <p>3) If pulling the main PCB up, it will be taken out.</p>	
air vent, louver link	Remove axial sleeve of louver link, bend the air vent outwards and then remove the air vent and louver link.	
Pipeline clamp	Remove the Pipeline clamp.	

Mounting plate	Remove the Mounting plate.	
Heat Exchanger	<p>1) Loosen fixing earth screws of right side. 2) Detach the connection pipe. 3) Detach the holder pipe at the rear side. 4) Loosen fixing screws of right and left side. 5) Detach the heat exchanger from the indoor unit.</p>	
Motor press plate	Remove the screw of the motor press plate and then remove the press plate.	
Fan Motor & Cross Fan	<p>1) Loosen fixing screws and detach the motor holder. 2) Loosen fixing screw of fan motor. (with a M6 wrench) 3) Detach the fan motor from the fan. 4) Detach the fan from the left holder bearing.</p>	

volute	Remove screws on volute and remove the volute.	
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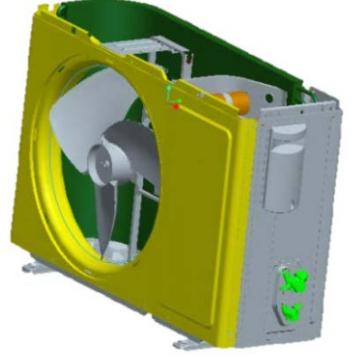
➤ 24K

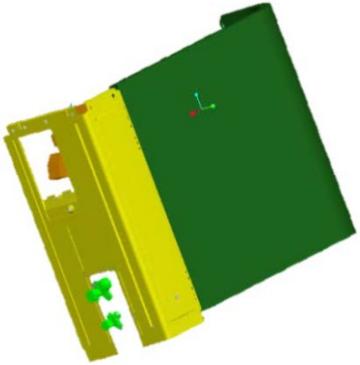
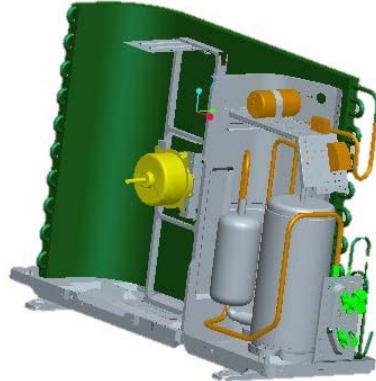
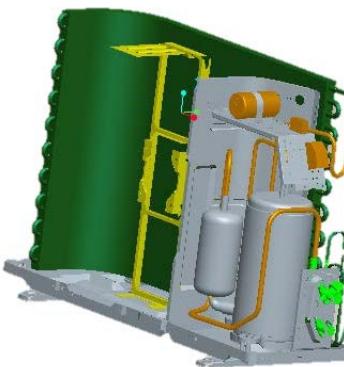
Parts	Procedure	Diagram
Front Panel	<p>5) Turn off the power, hold the middle panel with the middle finger,</p> <p>6) open the panel upwards, remove the panel fixing shaft, and remove the panel.</p>	
air louver	Remove axial sleeve of air louver, bend the louver outwards and then remove the louver.	

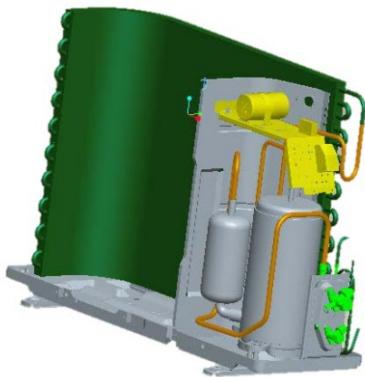
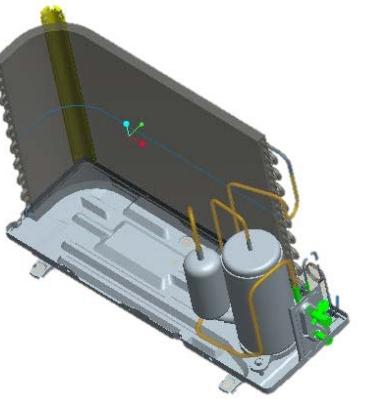
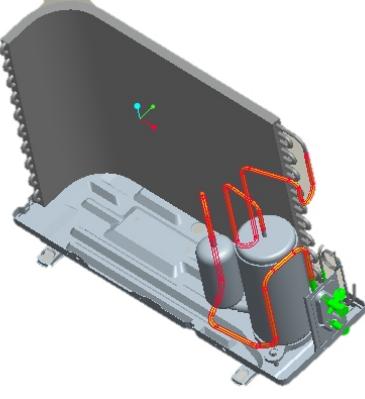
air filter	Loosen the clasp of filter, push the filter inward and then draw it upward to remove it.	
Medium frame wiring cover	Loosen the screws of the medium frame wiring cover with screwdriver , remove the electric box cover.	
medium frame	Loosen the clasps of the medium frame , remove the medium frame.	
Electrical Parts (Main PCB)	<p>1) Take all the connector of PCB upper side out.(Including Power cord)</p> <p>2) Detach the outdoor unit connection wire from the terminal block.</p> <p>3) If pulling the main PCB up, it will be taken out.</p>	
air vent, louver link	Remove axial sleeve of louver link, bend the air vent outwards and then remove the air vent and louver link.	

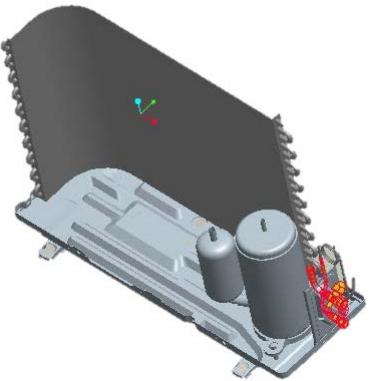
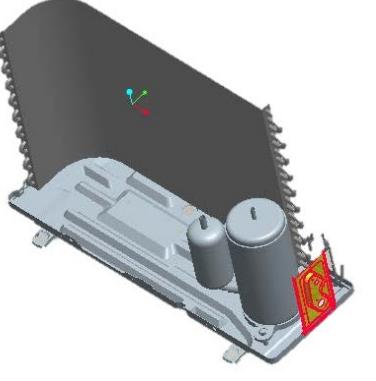
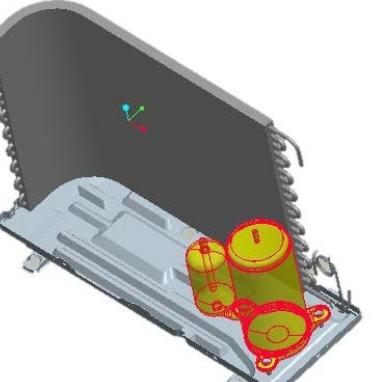
Heat Exchanger	<p>1) Loosen fixing earth screws of right side. 2) Detach the connection pipe. 3) Detach the holder pipe at the rear side. 4) Loosen fixing screws of right and left side. 5) Detach the heat exchanger from the indoor unit.</p>	
Motor press plate	Remove the screw of the motor press plate and then remove the press plate.	
Fan Motor & Cross Fan	<p>1) Loosen fixing screws and detach the motor holder. 2) Loosen fixing screw of fan motor. (with a M6 wrench) 3) Detach the fan motor from the fan. 4) Detach the fan from the left holder bearing.</p>	
volute	Remove screws on volute and remove the volute.	

5-2 Outdoor Unit

Part	Procedure	Diagram
top cover	Turn off the power , remove connection screws among top cover plate, front panel and right side panel, then remove the top cover.	
panel grille	Remove connection screws between the front grille and the front panel .Then remove the front grille.	
Front panel	Remove connection screws connecting the front panel with the chassis and the motor support , and remove the front pannal.	
E-part cover	Remove connection screws Connecting the right side panel, then remove the E-part cover.	

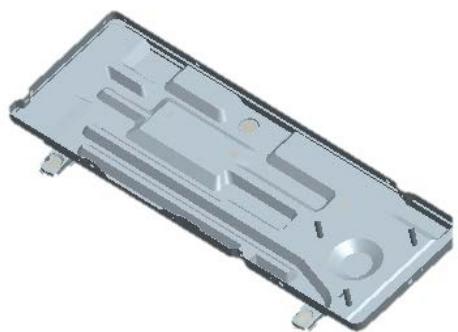
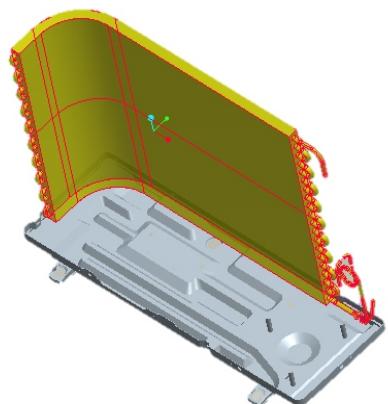
Right side panel	Remove connection screws connecting the right side panel with the valve support and electric box, then remove the right side panel.	
Axial flow blade	Remove the nut fixing the blade and then remove the axial flow blade.	
Outer motor	Remove the tapping screws fixing the motor, pull out the lead-out wire and remove the motor.	
Motor support	Remove the tapping screws fixing the motor support . Lift motor support to remove it.	

Electric box assy	Loosen the wire and disconnect the terminal. Lift to remove the electric box assy.	
Partition board	Loosen the screws of the partition board , then lift and pull the partition board to remove .	
left side support plate	Remove connection screws connecting the left side support plate with the valve support, then remove the left side support plate.	
Pipeline assembly	After the unit is discharged, Unscrew the fastening nut of the 4-way Valve Assy coil and remove the pipeline assembly.	

Stop valve assembly	<ol style="list-style-type: none"> 1) Remove the screws fixing the gas valve. 2) Unsolder the welding spot connecting gas valve and air return pipe and remove the gas valve. 3) Remove the screws fixing liquid valve. Unsolder the welding spot connecting liquid valve and remove the liquid valve. 	
Valve plate	Loosen 1 footing screws of valve plate, remove the valve plate.	
Compressor	Loosen 3 footing screws of compressor, Remove and remove the compressor.	

condenser

Loosen fixing screws Connecting chassis,
and remove the condenser. Last remaining
chassis.



Appendix

AUX Common Sensor R-T Analysis Table

Temperature sensor R-T analysis table (15K)									
Sensor standard resistance : 15KΩ±3% B:B(25/50)=3950K±2% Reference temperature : 25 (°C)									
MCU_A/D exchange ±3LSB (at10bit)									
Series (sampling) resistor : 10 (KΩ) ±1% (except disk sensor)									
Single chip (A/D reference voltage) supply voltage : 5V									
Temp	Resistance (KΩ)			MCU Input voltage (V)			A/D Exchange value		
(°C)	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX
-25.0	183.4	199.1	216.0	0.219	0.239	0.261	42	49	56
-24.0	172.8	187.4	203.0	0.233	0.253	0.276	45	52	60
-23.0	162.9	176.5	190.9	0.247	0.268	0.292	47	55	63
-22.0	153.7	166.2	179.6	0.261	0.284	0.308	50	58	66
-21.0	145.0	156.7	169.1	0.277	0.300	0.326	54	61	70
-20.0	136.9	147.7	159.2	0.293	0.317	0.344	57	65	73
-19.0	129.2	139.3	150.0	0.310	0.335	0.363	60	69	77
-18.0	122.1	131.4	141.4	0.327	0.354	0.382	64	72	81
-17.0	115.4	124.1	133.3	0.346	0.373	0.402	68	76	85
-16.0	109.1	117.2	125.7	0.365	0.393	0.424	72	81	90
-15.0	103.1	110.7	118.6	0.385	0.414	0.446	76	85	94
-14.0	97.59	104.6	112.0	0.406	0.436	0.469	80	89	99
-13.0	92.37	98.88	105.8	0.428	0.459	0.493	85	94	104
-12.0	87.45	93.52	99.92	0.451	0.483	0.518	89	99	109
-11.0	82.83	88.48	94.43	0.474	0.508	0.543	94	104	114
-10.0	78.48	83.74	89.27	0.499	0.533	0.570	99	109	120
-9.0	74.39	79.29	84.43	0.525	0.560	0.598	104	115	125
-8.0	70.54	75.10	79.88	0.551	0.588	0.626	110	120	131
-7.0	66.90	71.15	75.61	0.579	0.616	0.656	116	126	137
-6.0	63.48	67.44	71.59	0.607	0.646	0.686	121	132	144
-5.0	60.25	63.95	67.80	0.637	0.676	0.718	127	138	150
-4.0	57.21	60.65	64.24	0.668	0.708	0.750	134	145	157
-3.0	54.34	57.55	60.89	0.699	0.740	0.784	140	152	163
-2.0	51.63	54.62	57.73	0.732	0.774	0.818	147	158	171
-1.0	49.07	51.86	54.76	0.766	0.808	0.853	154	166	178
0.0	46.65	49.25	51.95	0.800	0.844	0.890	161	173	185
1.0	44.37	46.79	49.31	0.836	0.880	0.927	168	180	193
2.0	42.21	44.47	46.81	0.873	0.918	0.965	176	188	201
3.0	40.17	42.28	44.46	0.911	0.956	1.005	183	196	209
4.0	38.24	40.20	42.24	0.949	0.996	1.045	191	204	217
5.0	36.41	38.25	40.14	0.989	1.036	1.086	200	212	225
6.0	34.68	36.39	38.16	1.030	1.078	1.128	208	221	234
7.0	33.05	34.64	36.29	1.072	1.120	1.170	216	229	243

8.0	31.50	32.99	34.52	1.114	1.163	1.214	225	238	252	
9.0	30.03	31.42	32.84	1.158	1.207	1.258	234	247	261	
10.0	28.64	29.94	31.26	1.203	1.252	1.304	243	256	270	
11.0	27.32	28.53	29.77	1.248	1.298	1.350	253	266	279	
12.0	26.07	27.20	28.35	1.294	1.344	1.396	262	275	289	
13.0	24.89	25.94	27.01	1.341	1.391	1.443	272	285	299	
14.0	23.76	24.74	25.74	1.389	1.439	1.491	281	295	308	
15.0	22.69	23.61	24.54	1.437	1.488	1.540	291	305	318	
16.0	21.68	22.53	23.40	1.486	1.537	1.589	301	315	328	
17.0	20.72	21.51	22.32	1.536	1.587	1.639	312	325	339	
18.0	19.80	20.55	21.30	1.587	1.637	1.689	322	335	349	
19.0	18.94	19.63	20.33	1.637	1.687	1.739	332	346	359	
20.0	18.11	18.75	19.40	1.689	1.739	1.790	343	356	370	
21.0	17.33	17.93	18.53	1.741	1.790	1.841	354	367	380	
22.0	16.58	17.14	17.70	1.793	1.842	1.893	364	377	391	
23.0	15.87	16.39	16.91	1.846	1.895	1.945	375	388	401	
24.0	15.19	15.68	16.16	1.899	1.947	1.997	386	399	412	
25.0	14.55	15.00	15.45	1.953	2.000	2.049	397	410	423	
26.0	13.91	14.36	14.80	2.004	2.053	2.103	407	420	434	
27.0	13.31	13.74	14.18	2.056	2.106	2.157	418	431	445	
28.0	12.73	13.16	13.59	2.107	2.159	2.212	429	442	456	
29.0	12.18	12.60	13.03	2.159	2.212	2.267	439	453	467	
30.0	11.66	12.08	12.49	2.211	2.264	2.321	450	464	478	
31.0	11.17	11.57	11.98	2.262	2.318	2.374	460	475	489	
32.0	10.69	11.09	11.49	2.314	2.371	2.429	471	486	500	
33.0	10.24	10.63	11.03	2.365	2.424	2.483	481	496	511	
34.0	9.816	10.20	10.59	2.416	2.475	2.536	492	507	522	
35.0	9.408	9.782	10.16	2.468	2.528	2.589	502	518	533	
36.0	9.019	9.385	9.758	2.518	2.579	2.641	513	528	544	
37.0	8.648	9.007	9.372	2.568	2.631	2.694	523	539	555	
38.0	8.294	8.645	9.003	2.619	2.682	2.745	533	549	565	
39.0	7.957	8.300	8.651	2.668	2.732	2.797	543	560	576	
40.0	7.635	7.971	8.315	2.718	2.782	2.847	554	570	586	
41.0	7.328	7.657	7.993	2.766	2.832	2.898	564	580	596	
42.0	7.034	7.356	7.686	2.815	2.881	2.947	573	590	607	
43.0	6.755	7.069	7.391	2.863	2.929	2.996	583	600	617	
44.0	6.487	6.795	7.110	2.910	2.977	3.045	593	610	627	
45.0	6.232	6.532	6.841	2.957	3.024	3.092	603	619	636	
46.0	5.988	6.282	6.584	3.003	3.071	3.139	612	629	646	
47.0	5.755	6.042	6.337	3.049	3.117	3.185	621	638	655	
48.0	5.532	5.812	6.101	3.094	3.162	3.231	631	648	665	
49.0	5.319	5.593	5.875	3.138	3.207	3.275	640	657	674	
50.0	5.115	5.382	5.659	3.181	3.251	3.319	649	666	683	
51.0	4.919	5.180	5.450	3.225	3.294	3.362	657	675	692	
52.0	4.732	4.987	5.251	3.267	3.336	3.405	666	683	700	

53.0	4.553	4.802	5.060	3.309	3.378	3.446	675	692	709
54.0	4.382	4.625	4.877	3.350	3.419	3.487	683	700	717
55.0	4.219	4.457	4.703	3.390	3.459	3.527	691	708	725
56.0	4.061	4.293	4.534	3.429	3.498	3.566	699	716	733
57.0	3.911	4.137	4.373	3.468	3.537	3.604	707	724	741
58.0	3.767	3.988	4.218	3.506	3.574	3.642	715	732	749
59.0	3.630	3.845	4.070	3.543	3.611	3.678	723	740	756
60.0	3.498	3.708	3.927	3.580	3.648	3.714	730	747	764
61.0	3.371	3.577	3.791	3.616	3.683	3.749	737	754	771
62.0	3.250	3.450	3.660	3.650	3.717	3.783	745	761	778
63.0	3.134	3.329	3.534	3.685	3.751	3.816	752	768	785
64.0	3.022	3.213	3.413	3.718	3.784	3.848	758	775	791
65.0	2.915	3.102	3.297	3.751	3.816	3.880	765	782	798
66.0	2.813	2.995	3.185	3.783	3.848	3.911	772	788	804
67.0	2.714	2.892	3.078	3.814	3.878	3.941	778	794	810
68.0	2.620	2.793	2.975	3.845	3.908	3.970	784	800	816
69.0	2.529	2.698	2.876	3.874	3.938	3.999	790	806	822
70.0	2.442	2.607	2.781	3.903	3.966	4.026	796	812	828
71.0	2.358	2.519	2.689	3.932	3.994	4.054	802	818	833
72.0	2.278	2.435	2.601	3.960	4.021	4.080	808	823	839
73.0	2.200	2.354	2.516	3.987	4.047	4.106	813	829	844
74.0	2.126	2.276	2.435	4.013	4.073	4.131	819	834	849
75.0	2.055	2.201	2.356	4.039	4.098	4.155	824	839	854
76.0	1.986	2.129	2.280	4.064	4.122	4.178	829	844	859
77.0	1.920	2.060	2.208	4.088	4.146	4.201	834	849	863
78.0	1.857	1.993	2.138	4.112	4.169	4.223	839	854	868
79.0	1.796	1.929	2.070	4.135	4.191	4.245	844	858	872
80.0	1.737	1.867	2.005	4.158	4.213	4.266	849	863	877
81.0	1.681	1.808	1.942	4.180	4.234	4.287	853	867	881
82.0	1.626	1.750	1.882	4.201	4.255	4.307	857	871	885
83.0	1.574	1.695	1.824	4.222	4.275	4.326	862	876	889
84.0	1.524	1.642	1.767	4.243	4.295	4.344	866	880	893
85.0	1.475	1.590	1.713	4.262	4.314	4.363	870	884	897
86.0	1.428	1.541	1.661	4.282	4.332	4.381	874	887	900
87.0	1.383	1.493	1.611	4.300	4.350	4.398	878	891	904
88.0	1.340	1.447	1.562	4.319	4.368	4.414	881	895	907
89.0	1.298	1.403	1.515	4.336	4.385	4.431	885	898	910
90.0	1.258	1.360	1.470	4.354	4.401	4.446	889	901	914
91.0	1.219	1.319	1.426	4.370	4.417	4.462	892	905	917
92.0	1.181	1.279	1.384	4.387	4.433	4.477	895	908	920
93.0	1.145	1.241	1.343	4.403	4.448	4.491	899	911	923
94.0	1.110	1.204	1.304	4.418	4.463	4.505	902	914	926
95.0	1.077	1.168	1.266	4.433	4.477	4.518	905	917	928
96.0	1.044	1.134	1.229	4.448	4.491	4.532	908	920	931
97.0	1.013	1.100	1.194	4.462	4.505	4.544	911	923	934

98.0	0.9826	1.068	1.160	4.476	4.518	4.557	914	925	936
99.0	0.9535	1.037	1.127	4.489	4.530	4.569	916	928	939
100.0	0.9252	1.007	1.095	4.502	4.543	4.580	919	930	941
101.0	0.8981	0.9778	1.064	4.515	4.555	4.592	922	933	943
102.0	0.8717	0.9497	1.034	4.527	4.566	4.603	924	935	946
103.0	0.8463	0.9225	1.005	4.539	4.578	4.613	927	938	948
104.0	0.8218	0.8963	0.9767	4.551	4.589	4.624	929	940	950
105.0	0.7981	0.8710	0.9497	4.562	4.599	4.634	931	942	952

Temperature sensor R-T analysis table (20K)									
Sensor standard resistance : 20KΩ±3% B:B(25/50)=3950K±2% reference temperature : 25 (°C)									
MCU_A/D exchange ±3LSB (at10bit)									
Series (sampling) resistor : 10 (KΩ) ±1%									
Single chip (A/D reference voltage) supply voltage : 5V									
Temp	Resistance (KΩ)			MCU Input voltage (V)			A/D Exchange value		
(°C)	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX
-30	318.3	347.0	377.6	0.128	0.140	0.154	23	29	34
-29	299.6	326.2	354.6	0.136	0.149	0.163	25	30	36
-28	282.2	306.9	333.4	0.144	0.158	0.173	27	32	38
-27	265.9	289.0	313.5	0.153	0.167	0.183	28	34	40
-26	250.8	272.2	295.1	0.162	0.177	0.194	30	36	43
-25	236.6	256.5	277.9	0.172	0.188	0.205	32	38	45
-24	223.3	241.9	261.8	0.182	0.198	0.216	34	41	47
-23	210.9	228.2	246.7	0.193	0.210	0.229	37	43	50
-22	199.2	215.3	232.6	0.204	0.222	0.241	39	45	52
-21	188.3	203.3	219.4	0.216	0.234	0.255	41	48	55
-20	178.0	192.0	207.0	0.228	0.248	0.268	44	51	58
-19	168.3	181.4	195.4	0.241	0.261	0.283	46	54	61
-18	159.2	171.4	184.4	0.255	0.276	0.298	49	56	64
-17	150.7	162.0	174.2	0.269	0.291	0.314	52	60	67
-16	142.6	153.2	164.6	0.284	0.306	0.331	55	63	71
-15	135.0	144.9	155.5	0.299	0.323	0.348	58	66	74
-14	127.9	137.1	147.0	0.315	0.340	0.366	62	70	78
-13	121.2	129.8	138.9	0.333	0.358	0.385	65	73	82
-12	114.9	122.9	131.4	0.350	0.376	0.404	69	77	86
-11	108.9	116.4	124.3	0.369	0.396	0.424	73	81	90
-10	103.3	110.3	117.7	0.388	0.416	0.445	76	85	94
-9	98.00	104.5	111.4	0.408	0.437	0.467	81	89	99
-8	93.01	99.10	105.6	0.429	0.458	0.490	85	94	103
-7	88.29	93.98	100.0	0.450	0.481	0.513	89	98	108
-6	83.84	89.15	94.78	0.473	0.504	0.538	94	103	113
-5	79.63	84.60	89.85	0.496	0.529	0.563	99	108	118
-4	75.67	80.30	85.12	0.521	0.554	0.589	104	113	124
-3	71.91	76.24	80.75	0.546	0.580	0.616	109	119	129
-2	68.37	72.41	76.62	0.572	0.607	0.644	114	124	135
-1	65.02	68.79	72.72	0.599	0.635	0.672	120	130	141
0	61.85	65.37	69.04	0.627	0.663	0.702	125	136	147
1	58.85	62.14	65.56	0.656	0.693	0.732	131	142	153
2	56.01	59.08	62.28	0.686	0.724	0.764	137	148	159
3	53.33	56.20	59.18	0.717	0.755	0.796	144	155	166
4	50.79	53.46	56.25	0.748	0.788	0.829	150	161	173
5	48.38	50.88	53.43	0.782	0.821	0.864	157	168	180
6	46.10	48.43	50.81	0.815	0.856	0.899	164	175	187
7	43.94	46.12	48.34	0.850	0.891	0.934	171	182	194
8	41.90	43.92	45.99	0.886	0.927	0.971	178	190	202

9	39.95	41.85	43.78	0.922	0.964	1.009	186	198	210
10	38.11	39.88	41.68	0.960	1.002	1.047	194	205	218
11	36.37	38.02	39.69	0.998	1.041	1.087	201	213	226
12	34.71	36.25	37.81	1.038	1.081	1.127	209	221	234
13	33.14	34.57	36.03	1.078	1.122	1.168	218	230	242
14	31.65	32.98	34.34	1.119	1.163	1.210	226	238	251
15	30.23	31.47	32.74	1.161	1.206	1.252	235	247	259
16	28.88	30.04	31.22	1.204	1.249	1.295	244	256	268
17	27.61	28.69	29.78	1.248	1.292	1.339	252	265	277
18	26.39	27.40	28.41	1.292	1.337	1.384	262	274	286
19	25.24	26.17	27.12	1.337	1.382	1.429	271	283	296
20	24.14	25.01	25.89	1.383	1.428	1.475	280	293	305
21	23.09	23.90	24.72	1.430	1.475	1.521	290	302	315
22	22.10	22.85	23.61	1.477	1.522	1.568	300	312	324
23	21.16	21.85	22.55	1.525	1.570	1.616	309	321	334
24	20.26	20.90	21.55	1.574	1.618	1.664	319	331	344
25	19.40	20.00	20.60	1.623	1.667	1.712	329	341	354
26	18.55	19.14	19.73	1.670	1.716	1.763	339	351	364
27	17.74	18.32	18.91	1.718	1.765	1.814	349	362	375
28	16.97	17.55	18.12	1.766	1.815	1.866	359	372	385
29	16.24	16.80	17.37	1.815	1.865	1.917	369	382	396
30	15.54	16.10	16.66	1.864	1.916	1.970	379	392	406
31	14.88	15.43	15.98	1.913	1.966	2.022	389	403	417
32	14.25	14.79	15.33	1.962	2.017	2.074	399	413	428
33	13.65	14.18	14.71	2.011	2.068	2.127	409	424	439
34	13.08	13.59	14.12	2.061	2.119	2.179	419	434	449
35	12.53	13.04	13.55	2.111	2.170	2.231	429	444	460
36	12.01	12.51	13.01	2.160	2.221	2.284	439	455	471
37	11.52	12.00	12.50	2.210	2.272	2.336	450	465	481
38	11.05	11.52	12.01	2.260	2.323	2.388	460	476	492
39	10.60	11.06	11.54	2.309	2.374	2.440	470	486	503
40	10.17	10.62	11.09	2.358	2.425	2.492	480	497	513
41	9.757	10.20	10.66	2.408	2.475	2.543	490	507	524
42	9.367	9.803	10.25	2.457	2.525	2.594	500	517	534
43	8.994	9.420	9.856	2.506	2.575	2.645	510	527	545
44	8.638	9.054	9.480	2.554	2.624	2.695	520	537	555
45	8.298	8.705	9.121	2.602	2.673	2.745	530	547	565
46	7.973	8.371	8.778	2.650	2.722	2.794	540	557	575
47	7.663	8.051	8.449	2.698	2.770	2.843	549	567	585
48	7.367	7.745	8.134	2.745	2.818	2.891	559	577	595
49	7.083	7.453	7.832	2.792	2.865	2.939	569	587	605
50	6.812	7.176	7.543	2.838	2.911	2.986	578	596	615
51	6.553	6.905	7.267	2.883	2.958	3.032	588	606	624
52	6.305	6.649	7.002	2.929	3.003	3.078	597	615	633
53	6.068	6.403	6.747	2.974	3.048	3.123	606	624	643
54	5.841	6.168	6.504	3.018	3.093	3.168	615	633	652
55	5.623	5.942	6.270	3.061	3.136	3.212	624	642	661
56	5.415	5.726	6.046	3.104	3.179	3.255	633	651	670

57	5.216	5.519	5.831	3.147	3.222	3.297	641	660	678
58	5.025	5.321	5.625	3.188	3.263	3.339	650	668	687
59	4.842	5.131	5.428	3.229	3.304	3.380	658	677	695
60	4.667	4.948	5.238	3.270	3.345	3.420	667	685	703
61	4.499	4.773	5.055	3.310	3.385	3.459	675	693	711
62	4.338	4.605	4.880	3.349	3.423	3.498	683	701	719
63	4.183	4.444	4.712	3.388	3.462	3.536	691	709	727
64	4.035	4.289	4.551	3.425	3.499	3.573	699	717	735
65	3.893	4.140	4.396	3.463	3.536	3.609	706	724	742
66	3.756	3.998	4.247	3.499	3.572	3.645	714	732	749
67	3.625	3.861	4.103	3.535	3.607	3.679	721	739	757
68	3.500	3.729	3.966	3.570	3.642	3.713	728	746	763
69	3.379	3.603	3.833	3.604	3.676	3.747	735	753	770
70	3.263	3.481	3.706	3.638	3.709	3.779	742	760	777
71	3.152	3.364	3.583	3.671	3.741	3.811	749	766	783
72	3.045	3.252	3.466	3.703	3.773	3.842	755	773	790
73	2.942	3.144	3.352	3.735	3.804	3.872	762	779	796
74	2.843	3.040	3.243	3.766	3.834	3.902	768	785	802
75	2.748	2.940	3.138	3.797	3.864	3.931	775	791	808
76	2.657	2.844	3.037	3.826	3.893	3.959	781	797	814
77	2.569	2.751	2.940	3.855	3.921	3.986	787	803	819
78	2.485	2.662	2.846	3.884	3.949	4.013	792	809	825
79	2.403	2.577	2.756	3.911	3.976	4.039	798	814	830
80	2.325	2.494	2.669	3.938	4.002	4.064	804	820	835
81	2.250	2.415	2.585	3.965	4.027	4.089	809	825	840
82	2.178	2.338	2.504	3.991	4.053	4.113	814	830	845
83	2.108	2.264	2.426	4.016	4.077	4.137	819	835	850
84	2.041	2.193	2.351	4.040	4.101	4.159	824	840	855
85	1.976	2.125	2.279	4.064	4.124	4.182	829	845	859
86	1.914	2.059	2.209	4.088	4.146	4.203	834	849	864
87	1.854	1.995	2.142	4.111	4.168	4.225	839	854	868
88	1.796	1.934	2.077	4.133	4.190	4.245	843	858	872
89	1.740	1.875	2.014	4.155	4.211	4.265	848	862	877
90	1.687	1.818	1.954	4.176	4.231	4.284	852	866	880
91	1.635	1.763	1.895	4.197	4.251	4.303	856	871	884
92	1.585	1.710	1.839	4.217	4.270	4.322	861	874	888
93	1.537	1.659	1.785	4.236	4.289	4.340	865	878	892
94	1.490	1.609	1.732	4.256	4.307	4.357	869	882	895
95	1.446	1.561	1.681	4.274	4.325	4.374	872	886	899
96	1.402	1.515	1.632	4.292	4.342	4.391	876	889	902
97	1.360	1.471	1.585	4.310	4.359	4.407	880	893	905
98	1.320	1.428	1.539	4.327	4.375	4.422	883	896	909
99	1.281	1.386	1.495	4.344	4.391	4.437	887	899	912
100	1.243	1.346	1.452	4.360	4.407	4.452	890	903	915
101	1.207	1.307	1.411	4.376	4.422	4.466	893	906	918
102	1.172	1.270	1.371	4.392	4.437	4.480	896	909	921
103	1.137	1.233	1.332	4.407	4.451	4.494	900	912	923
104	1.104	1.198	1.295	4.422	4.465	4.507	903	914	926

105	1.070	1.164	1.258	4.436	4.479	4.521	906	917	929
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Temperature sensor R-T analysis table (50K)									
Sensor standard resistance : 50KΩ±2% B:B(25/50)=3950K±2% reference temperature : 25 (°C)									
MCU_A/D exchange ±2LSB (at8bit)									
Series (sampling) resistor : 5.1 (KΩ) ±1%									
Single chip (A/D reference voltage) supply voltage : 5V									
Temp	Resistance (KΩ)			MCU Input voltage (V)			A/D Exchange value		
(°C)	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX
-20	465.7	486.2	507.3	0.049	0.052	0.055	1	3	5
-19	439.7	458.7	478.3	0.052	0.055	0.058	1	3	5
-18	415.2	432.9	451.2	0.055	0.058	0.061	1	3	5
-17	392.2	408.8	425.8	0.059	0.062	0.065	1	3	5
-16	370.7	386.1	402	0.062	0.065	0.069	1	3	6
-15	350.5	364.8	379.6	0.066	0.069	0.072	1	4	6
-14	331.5	344.9	358.6	0.069	0.073	0.077	2	4	6
-13	313.7	326.2	339	0.073	0.077	0.081	2	4	6
-12	296.9	308.6	320.5	0.078	0.081	0.085	2	4	6
-11	281.2	292	303.2	0.082	0.086	0.090	2	4	7
-10	266.4	276.5	286.9	0.086	0.091	0.095	2	5	7
-9	252.4	261.8	271.5	0.091	0.096	0.100	3	5	7
-8	239.3	248.1	257.1	0.096	0.101	0.105	3	5	7
-7	226.9	235.1	243.6	0.102	0.106	0.111	3	5	8
-6	215.2	222.9	230.8	0.107	0.112	0.117	3	6	8
-5	204.3	211.5	218.8	0.113	0.118	0.123	4	6	8
-4	193.9	200.6	207.5	0.119	0.124	0.129	4	6	9
-3	184.1	190.4	196.8	0.125	0.130	0.136	4	7	9
-2	174.9	180.8	186.8	0.132	0.137	0.143	5	7	9
-1	166.2	171.7	177.3	0.138	0.144	0.150	5	7	10
0	158	163.1	168.4	0.146	0.152	0.158	5	8	10
1	150.2	155	159.9	0.153	0.159	0.166	6	8	10
2	142.9	147.4	152	0.161	0.167	0.174	6	9	11
3	136	140.2	144.5	0.169	0.175	0.182	7	9	11
4	129.4	133.3	137.4	0.177	0.184	0.191	7	9	12
5	123.2	126.9	130.6	0.186	0.193	0.201	8	10	12
6	117.3	120.8	124.3	0.195	0.203	0.210	8	10	13
7	111.8	115	118.3	0.205	0.212	0.220	8	11	13
8	106.5	109.6	112.6	0.215	0.222	0.231	9	11	14
9	101.5	104.4	107.2	0.225	0.233	0.241	10	12	14
10	96.82	99.47	102.2	0.235	0.244	0.253	10	12	15
11	92.34	94.83	97.35	0.247	0.255	0.264	11	13	16
12	88.1	90.43	92.79	0.258	0.267	0.276	11	14	16
13	84.08	86.26	88.47	0.270	0.279	0.289	12	14	17
14	80.26	82.31	84.37	0.282	0.292	0.302	12	15	17
15	76.64	78.55	80.49	0.295	0.305	0.315	13	16	18
16	73.2	74.99	76.8	0.308	0.318	0.329	14	16	19
17	69.93	71.62	73.31	0.322	0.332	0.343	14	17	20
18	66.83	68.41	69.99	0.336	0.347	0.358	15	18	20

19	63.88	65.36	66.85	0.351	0.362	0.373	16	19	21	
20	61.08	62.47	63.86	0.366	0.377	0.389	17	19	22	
21	58.42	59.72	61.02	0.382	0.393	0.405	18	20	23	
22	55.88	57.1	58.32	0.398	0.410	0.422	18	21	24	
23	53.47	54.61	55.76	0.415	0.427	0.439	19	22	24	
24	51.18	52.25	53.32	0.433	0.445	0.457	20	23	25	
25	49	50	51	0.450	0.463	0.476	21	24	26	
26	46.88	47.86	48.84	0.468	0.481	0.495	22	25	27	
27	44.87	45.82	46.78	0.487	0.501	0.515	23	26	28	
28	42.95	43.88	44.82	0.506	0.521	0.535	24	27	29	
29	41.12	42.03	42.95	0.526	0.541	0.557	25	28	30	
30	39.38	40.27	41.17	0.546	0.562	0.578	26	29	32	
31	37.73	38.59	39.47	0.567	0.584	0.601	27	30	33	
32	36.15	37	37.85	0.588	0.606	0.624	28	31	34	
33	34.64	35.47	36.3	0.611	0.629	0.647	29	32	35	
34	33.21	34.02	34.83	0.633	0.652	0.671	30	33	36	
35	31.84	32.63	33.42	0.656	0.676	0.696	32	35	38	
36	30.54	31.31	32.08	0.680	0.700	0.722	33	36	39	
37	29.29	30.04	30.8	0.704	0.726	0.748	34	37	40	
38	28.11	28.84	29.58	0.729	0.751	0.774	35	38	42	
39	26.97	27.69	28.41	0.755	0.778	0.802	37	40	43	
40	25.89	26.59	27.29	0.781	0.805	0.830	38	41	44	
41	24.86	25.54	26.22	0.807	0.832	0.858	39	43	46	
42	23.87	24.53	25.2	0.835	0.861	0.887	41	44	47	
43	22.93	23.57	24.23	0.862	0.889	0.917	42	46	49	
44	22.03	22.66	23.29	0.891	0.919	0.948	44	47	51	
45	21.17	21.78	22.4	0.920	0.949	0.978	45	49	52	
46	20.34	20.94	21.54	0.949	0.979	1.010	47	50	54	
47	19.56	20.14	20.73	0.979	1.010	1.042	48	52	55	
48	18.8	19.37	19.94	1.010	1.042	1.075	50	53	57	
49	18.08	18.63	19.2	1.041	1.075	1.109	51	55	59	
50	17.39	17.93	18.48	1.073	1.107	1.143	53	57	61	
51	16.73	17.26	17.79	1.105	1.140	1.177	55	58	62	
52	16.1	16.61	17.13	1.138	1.175	1.212	56	60	64	
53	15.5	15.99	16.5	1.172	1.209	1.247	58	62	66	
54	14.92	15.4	15.9	1.205	1.244	1.283	60	64	68	
55	14.36	14.83	15.32	1.239	1.279	1.320	61	66	70	
56	13.83	14.29	14.76	1.274	1.315	1.357	63	67	71	
57	13.32	13.77	14.23	1.309	1.351	1.394	65	69	73	
58	12.83	13.27	13.71	1.346	1.388	1.432	67	71	75	
59	12.36	12.79	13.22	1.382	1.425	1.471	69	73	77	
60	11.91	12.33	12.75	1.418	1.463	1.510	71	75	79	
61	11.48	11.89	12.3	1.455	1.501	1.549	73	77	81	
62	11.07	11.46	11.87	1.492	1.540	1.588	74	79	83	
63	10.67	11.06	11.45	1.530	1.578	1.628	76	81	85	
64	10.29	10.67	11.05	1.568	1.617	1.668	78	83	87	
65	9.927	10.29	10.66	1.607	1.657	1.708	80	85	89	
66	9.577	9.931	10.29	1.646	1.696	1.749	82	87	92	

67	9.24	9.585	9.94	1.684	1.736	1.790	84	89	94
68	8.916	9.253	9.599	1.723	1.777	1.831	86	91	96
69	8.605	8.934	9.271	1.763	1.817	1.872	88	93	98
70	8.307	8.627	8.955	1.803	1.858	1.914	90	95	100
71	8.02	8.331	8.652	1.843	1.899	1.955	92	97	102
72	7.744	8.048	8.36	1.883	1.939	1.997	94	99	104
73	7.479	7.775	8.079	1.923	1.981	2.039	96	101	106
74	7.224	7.512	7.809	1.963	2.022	2.081	99	104	109
75	6.979	7.26	7.549	2.004	2.063	2.123	101	106	111
76	6.743	7.017	7.299	2.044	2.104	2.165	103	108	113
77	6.516	6.783	7.059	2.085	2.146	2.208	105	110	115
78	6.298	6.558	6.827	2.126	2.187	2.250	107	112	117
79	6.088	6.342	6.603	2.167	2.229	2.292	109	114	119
80	5.886	6.133	6.388	2.207	2.270	2.334	111	116	121
81	5.691	5.932	6.181	2.248	2.311	2.375	113	118	124
82	5.504	5.739	5.982	2.289	2.353	2.417	115	120	126
83	5.323	5.552	5.789	2.329	2.394	2.459	117	123	128
84	5.149	5.373	5.604	2.370	2.435	2.500	119	125	130
85	4.982	5.2	5.425	2.410	2.476	2.542	121	127	132
86	4.82	5.033	5.253	2.450	2.517	2.583	123	129	134
87	4.665	4.872	5.087	2.491	2.557	2.624	126	131	136
88	4.515	4.717	4.927	2.531	2.598	2.664	128	133	138
89	4.371	4.568	4.772	2.571	2.638	2.705	130	135	140
90	4.232	4.424	4.623	2.610	2.677	2.745	132	137	143
91	4.097	4.285	4.479	2.650	2.717	2.785	134	139	145
92	3.968	4.151	4.341	2.688	2.756	2.824	136	141	147
93	3.843	4.021	4.207	2.727	2.796	2.864	138	143	149
94	3.722	3.897	4.077	2.766	2.834	2.903	140	145	151
95	3.606	3.776	3.952	2.805	2.873	2.941	142	147	153
96	3.494	3.66	3.832	2.843	2.911	2.979	144	149	155
97	3.386	3.548	3.716	2.880	2.949	3.017	145	151	156
98	3.281	3.439	3.603	2.918	2.986	3.054	147	153	158
99	3.181	3.335	3.495	2.955	3.023	3.091	149	155	160
100	3.083	3.233	3.39	2.991	3.060	3.128	151	157	162
101	2.989	3.136	3.288	3.028	3.096	3.164	153	159	164
102	2.898	3.041	3.19	3.064	3.132	3.200	155	160	166
103	2.811	2.95	3.096	3.099	3.168	3.235	157	162	168
104	2.726	2.862	3.004	3.135	3.203	3.270	159	164	169
105	2.644	2.777	2.916	3.169	3.237	3.304	160	166	171
106	2.565	2.695	2.83	3.204	3.271	3.338	162	167	173
107	2.488	2.615	2.748	3.238	3.305	3.372	164	169	175
108	2.415	2.538	2.667	3.272	3.339	3.404	166	171	176
109	2.343	2.464	2.59	3.305	3.371	3.437	167	173	178
110	2.274	2.392	2.515	3.338	3.404	3.469	169	174	180
111	2.207	2.323	2.443	3.370	3.435	3.500	171	176	181
112	2.143	2.255	2.373	3.401	3.467	3.531	172	178	183
113	2.08	2.19	2.305	3.433	3.498	3.562	174	179	184
114	2.02	2.127	2.239	3.464	3.528	3.592	175	181	186

115	1.961	2.066	2.176	3.494	3.558	3.621	177	182	187	
116	1.905	2.007	2.114	3.524	3.588	3.650	178	184	189	
117	1.85	1.95	2.055	3.554	3.617	3.679	180	185	190	
118	1.797	1.895	1.997	3.583	3.645	3.707	181	187	192	
119	1.746	1.841	1.941	3.612	3.674	3.734	183	188	193	
120	1.696	1.789	1.887	3.640	3.702	3.762	184	190	195	
121	1.648	1.739	1.834	3.668	3.729	3.788	186	191	196	
122	1.602	1.69	1.784	3.695	3.756	3.814	187	192	197	
123	1.556	1.643	1.734	3.722	3.782	3.840	189	194	199	
124	1.513	1.598	1.687	3.748	3.807	3.865	190	195	200	
125	1.471	1.554	1.641	3.774	3.832	3.889	191	196	201	
126	1.43	1.511	1.596	3.799	3.857	3.914	193	197	202	
127	1.39	1.469	1.552	3.824	3.882	3.937	194	199	204	
128	1.351	1.429	1.51	3.849	3.906	3.961	195	200	205	
129	1.314	1.39	1.469	3.873	3.929	3.984	196	201	206	
130	1.278	1.352	1.43	3.896	3.952	4.006	197	202	207	
131	1.243	1.315	1.391	3.920	3.975	4.028	199	204	208	
132	1.209	1.28	1.354	3.943	3.997	4.050	200	205	209	
133	1.176	1.245	1.318	3.965	4.019	4.071	201	206	210	
134	1.144	1.212	1.283	3.987	4.040	4.091	202	207	211	
135	1.113	1.179	1.249	4.008	4.061	4.112	203	208	213	
136	1.083	1.148	1.216	4.030	4.081	4.131	204	209	214	
137	1.054	1.117	1.184	4.050	4.102	4.151	205	210	215	
138	1.026	1.088	1.153	4.070	4.121	4.169	206	211	215	
139	0.9986	1.059	1.123	4.090	4.140	4.188	207	212	216	
140	0.9721	1.031	1.093	4.110	4.159	4.206	208	213	217	
141	0.9463	1.004	1.065	4.129	4.178	4.224	209	214	218	
142	0.9213	0.9778	1.037	4.148	4.196	4.241	210	215	219	
143	0.897	0.9523	1.011	4.166	4.213	4.258	211	216	220	
144	0.8734	0.9275	0.9845	4.184	4.231	4.275	212	217	221	
145	0.8505	0.9034	0.9593	4.202	4.248	4.291	213	217	222	
146	0.8283	0.8801	0.9347	4.219	4.264	4.307	214	218	223	
147	0.8068	0.8574	0.9108	4.236	4.280	4.323	215	219	223	
148	0.7858	0.8354	0.8877	4.252	4.296	4.338	216	220	224	
149	0.7655	0.814	0.8652	4.269	4.312	4.353	217	221	225	
150	0.7458	0.7932	0.8433	4.284	4.327	4.368	217	222	226	



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